

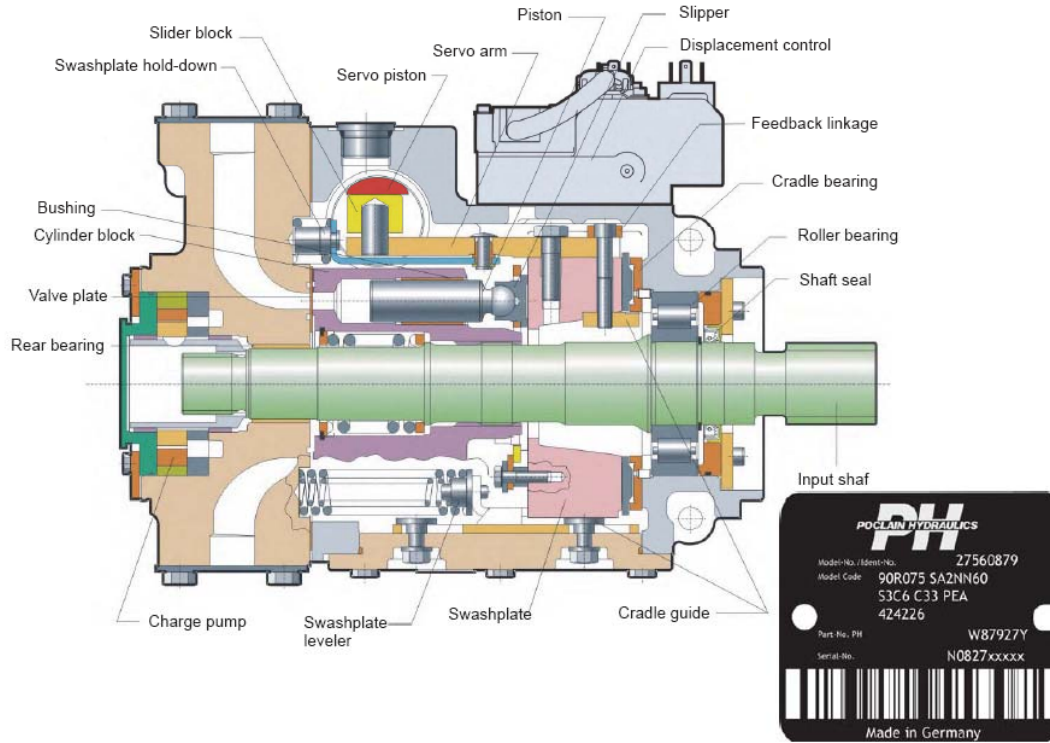


# P90 PUMPS



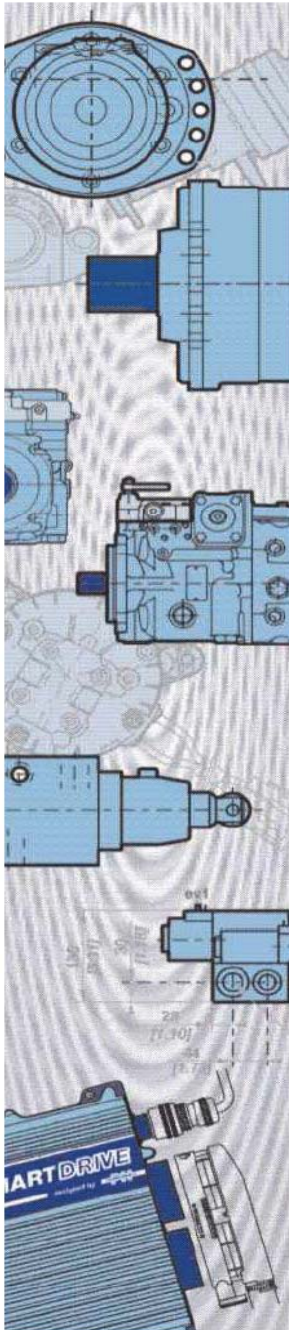
## VARIABLE DISPLACEMENT PUMP

### DESIGN



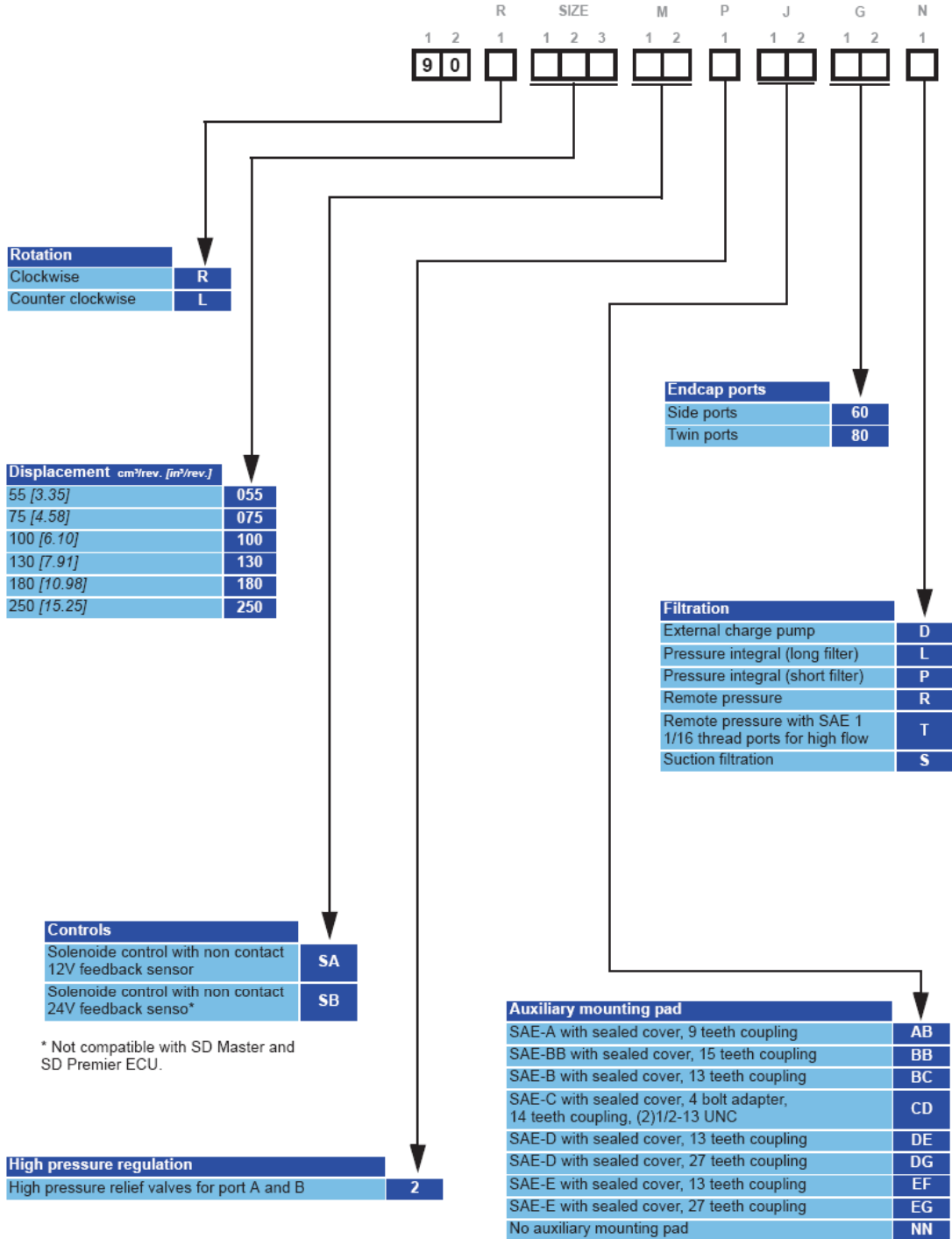
| Features and options                                   | Unit  | Frame  |                    |                    |                    |                    |                    |
|--|---|--|--------------------|--------------------|--------------------|--------------------|--------------------|
|  |   | 055  | 075                | 100                | 130                | 180                | 250                |
| Displacement   | cm <sup>3</sup> /rev<br>[in <sup>3</sup> /rev.] | 55<br>[3.35]   | 75<br>[4.58]       | 100<br>[6.10]      | 130<br>[7.91]      | 180<br>[10.98]     | 250<br>[15.25]     |
| Flow at rated speed                                    | L/min<br>[US gal/min]                           | 215<br>[57]  | 270<br>[71]        | 330<br>[87]        | 403<br>[106]       | 468<br>[124]       | 575<br>[152]       |
| Torque at maximum displacement                         | N.m/bar<br>[lbf.in/1000 PSI]                    | 0.88<br>[530]  | 1.19<br>[730]      | 1.59<br>[970]      | 2.07<br>[1 260]    | 2.87<br>[1 750]    | 3.97<br>[2 433]    |
| Mass moment of inertia of rotating component           | kg.m <sup>2</sup><br>[slug.ft <sup>2</sup> ]    | 0.0060<br>[0.0044]   | 0.0096<br>[0.0071] | 0.0150<br>[0.0111] | 0.0230<br>[0.0170] | 0.0380<br>[0.0280] | 0.0650<br>[0.0479] |
| Weight   | kg [lb]   | 40 [88]  | 49 [108]           | 68 [150]           | 88 [194]           | 136 [300]          | 154 [340]          |
| Mounting (per SAE J744)                                |   | C  | C                  | C                  | D                  | E                  | E                  |
| Rotation   |   | Clockwise or Counterclockwise  |                    |                    |                    |                    |                    |
| Main ports: 4-bolt split-flange (per SAE J518 code 62) | mm<br>[in]                                      | 25.4<br>[1.0]  | 25.4<br>[1.0]      | 25.4<br>[1.0]      | 31.75<br>[1.25]    | 38.1<br>[1.5]      | 38.1<br>[1.5]      |
| Main port configuration                                |   | Radial or axial  |                    |                    | Radial             |                    |                    |
| Case drain ports (SAE O-ring boss)                     | UNF thread (in.)                                | 1.0625-12  | 1.0625-12          | 1.0625-12          | 1.625-12           | 1.625-12           | 1.625-12           |
| Other ports  |   | SAE O-ring boss.   |                    |                    |                    |                    |                    |
| Shafts   |   | Splined, straight keyed, and tapered shafts available.   |                    |                    |                    |                    |                    |
| Auxiliary mounting SAE                                 |   | SAE A, B, C  |                    | SAE A, B, C, D     |                    | SAE A, B, C, D, E  |                    |
| Installation position                                  |   | Installation is recommended with control on the top or side. Consult your representative for nonconformance guidelines. The housing must remain filled with hydraulic fluid. |                    |                    |                    |                    |                    |

## CONTENT

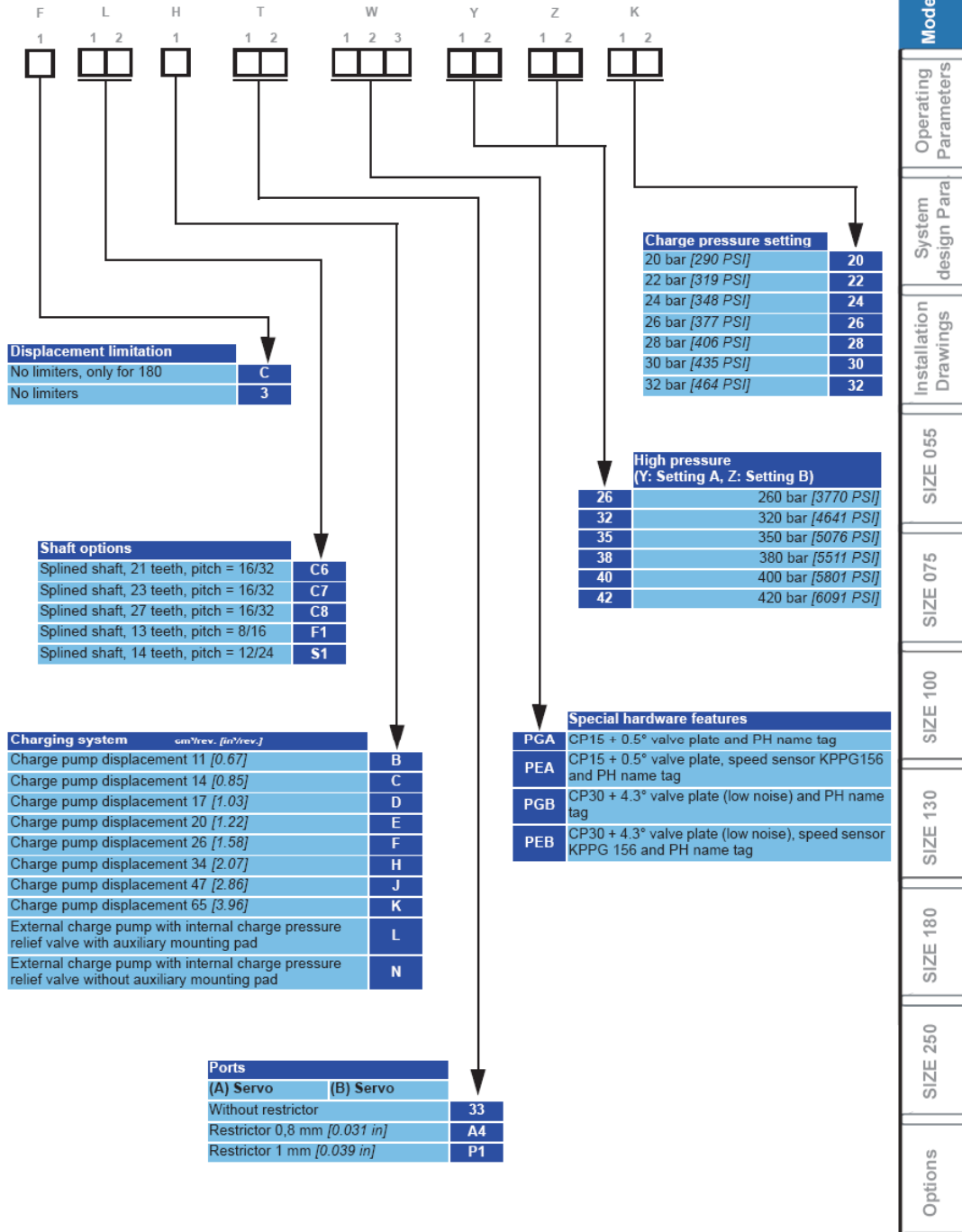


|                                 |           |                       |
|---------------------------------|-----------|-----------------------|
| <b>MODEL CODE</b>               | <b>4</b>  | Model Code            |
| <b>OPERATING PARAMETERS</b>     | <b>9</b>  | Operating Parameters  |
| <b>SYSTEM DESIGN PARAMETERS</b> | <b>13</b> | System design Para.   |
| <b>INSTALLATION DRAWINGS</b>    | <b>17</b> | Installation Drawings |
| <b>FRAME SIZE 055</b>           | <b>19</b> | SIZE 055              |
| <b>FRAME SIZE 075</b>           | <b>23</b> | SIZE 075              |
| <b>FRAME SIZE 100</b>           | <b>27</b> | SIZE 100              |
| <b>FRAME SIZE 130</b>           | <b>29</b> | SIZE 130              |
| <b>FRAME SIZE 180</b>           | <b>33</b> | SIZE 180              |
| <b>FRAME SIZE 250</b>           | <b>37</b> | SIZE 250              |
| <b>OPTIONS</b>                  | <b>43</b> | Options               |

CONTENT



CODE



### Possible configurations

● Standard - Not available

|        |                   | Rotation (R1) |     |     |     |     |     |
|--------|-------------------|---------------|-----|-----|-----|-----|-----|
| Option | Description       | 055           | 075 | 100 | 130 | 180 | 250 |
| R      | Clockwise         | ●             | ●   | ●   | ●   | ●   | ●   |
| L      | Counter clockwise | ●             | ●   | ●   | ●   | ●   | ●   |

|        |   | Controls (M) |     |     |     |     |     |
|--------|---|--------------|-----|-----|-----|-----|-----|
| Option | Description   | 055          | 075 | 100 | 130 | 180 | 250 |
| SA     | Solenoid control 12V with non contact feedback sensor | ●            | ●   | ●   | ●   | ●   | ●   |
| SB     | Solenoid control 24V with non contact feedback sensor | ●            | ●   | ●   | ●   | ●   | ●   |

|        |  | High pressure regulation (P) |     |     |     |     |     |
|--------|--|------------------------------|-----|-----|-----|-----|-----|
| Option | Description                                  | 055                          | 075 | 100 | 130 | 180 | 250 |
| 2      | High pressure relief valves for port A and B | ●                            | ●   | ●   | ●   | ●   | ●   |

|        |   | Auxiliary mounting pad (J) |     |     |     |     |     |
|--------|---|----------------------------|-----|-----|-----|-----|-----|
| Option | Description   | 055                        | 075 | 100 | 130 | 180 | 250 |
| AB     | SAE-A with sealed cover, 9 teeth coupling                                 | ●                          | ●   | ●   | ●   | ●   | ●   |
| BB     | SAE-BB with sealed cover, 15 teeth coupling                               | ●                          | ●   | ●   | ●   | ●   | ●   |
| BC     | SAE-B with sealed cover, 13 teeth coupling                                | ●                          | ●   | ●   | ●   | ●   | ●   |
| CD     | SAE-C with sealed cover, 4 bolt adapter, 14 teeth coupling, (2)1/2-13 UNC | ●                          | ●   | ●   | ●   | ●   | ●   |
| DE     | SAE-D with sealed cover, 13 teeth coupling                                | -                          | -   | -   | ●   | ●   | ●   |
| DG     | SAE-D with sealed cover, 27 teeth coupling                                | -                          | -   | -   | ●   | ●   | ●   |
| EF     | SAE-E with sealed cover, 13 teeth coupling                                | -                          | -   | -   | -   | ●   | ●   |
| EG     | SAE-E with sealed cover, 27 teeth coupling                                | -                          | -   | -   | -   | ●   | ●   |
| NN     | No auxiliary mounting pad   | ●                          | ●   | ●   | ●   | ●   | ●   |

|        |             | Endcap ports (G) |     |     |     |     |     |
|--------|-------------|------------------|-----|-----|-----|-----|-----|
| Option | Description | 055              | 075 | 100 | 130 | 180 | 250 |
| 60     | Side ports  | ●                | ●   | ●   | -   | -   | -   |
| 80     | Twin ports  | ●                | ●   | ●   | ●   | ●   | ●   |

|        |  | Filtration (N) |     |     |     |     |     |
|--------|--|----------------|-----|-----|-----|-----|-----|
| Option | Description  | 055            | 075 | 100 | 130 | 180 | 250 |
| D      | External charge pump                                       | ●              | ●   | ●   | ●   | ●   | -   |
| L      | Pressure integral (long filter)                            | ●              | ●   | ●   | ●   | -   | -   |
| P      | Pressure integral (short filter)                           | ●              | ●   | ●   | ●   | -   | -   |
| R      | Remote pressure  | ●              | ●   | ●   | ●   | -   | -   |
| T      | Remote pressure with SAE 1 1/16 thread ports for high flow | -              | -   | -   | -   | ●   | ●   |
| S      | Suction filtration   | ●              | ●   | ●   | ●   | ●   | ●   |

|        |                           | Displacement limitation (F) |     |     |     |     |     |
|--------|---------------------------|-----------------------------|-----|-----|-----|-----|-----|
| Option | Description               | 055                         | 075 | 100 | 130 | 180 | 250 |
| C      | No limiters, only for 180 | -                           | -   | -   | -   | ●   | -   |
| 3      | No limiters               | ●                           | ●   | ●   | ●   | -   | ●   |

|        |   | Shaft options |     |     |     |     |     |
|--------|---|---------------|-----|-----|-----|-----|-----|
| Option | Description   | 055           | 075 | 100 | 130 | 180 | 250 |
| C6     | Splined shaft, 21 teeth, pitch = 16/32  | ●             | ●   | ●   | -   | -   | -   |
| C7     | Splined shaft, 23 teeth, pitch = 16/32  | -             | ●   | ●   | -   | -   | -   |
| C8     | Splined shaft, 27 teeth, pitch = 16/32 Splined shaft, 27 teeth, pitch = 16/32 | -             | -   | -   | ●   | ●   | ●   |
| F1     | Splined shaft, 13 teeth, pitch = 8/16 Splined shaft, 13 teeth, pitch = 8/16   | -             | -   | ●   | ●   | ●   | ●   |
| S1     | Splined shaft, 14 teeth, pitch = 12/24  | ●             | ●   | ●   | -   | -   | -   |

● Standard - Not available

| Charging system (H) |  |   |     |     |     |     |     |     |
|---------------------|--|---|-----|-----|-----|-----|-----|-----|
| Option              | Description  | cm <sup>3</sup> /rev. [in <sup>3</sup> /rev.] | 055 | 075 | 100 | 130 | 180 | 250 |
| B                   | Charge pump displacement 11 [0.67]   |   | ●   | -   | -   | -   | -   | -   |
| C                   | Charge pump displacement 14 [0.85]   |   | ●   | ●   | -   | -   | -   | -   |
| D                   | Charge pump displacement 17 [1.03]   |   | ●   | ●   | ●   | -   | -   | -   |
| E                   | Charge pump displacement 20 [1.22]   |   | -   | ●   | ●   | -   | -   | -   |
| F                   | Charge pump displacement 26 [1.58]   |   | -   | -   | ●   | ●   | -   | -   |
| H                   | Charge pump displacement 34 [2.07]   |   | -   | -   | -   | ●   | ●   | -   |
| J                   | Charge pump displacement 47 [2.86]   |   | -   | -   | -   | -   | ●   | ●   |
| K                   | Charge pump displacement 65 [3.96]   |   | -   | -   | -   | -   | -   | ●   |
| L                   | External charge pump with internal charge pressure relief valve  |   | ●   | ●   | ●   | ●   | ●   | -   |
| N                   | External charge pump with internal charge pressure relief valve for units with no auxiliary mounting pad |   | ●   | -   | ●   | ●   | ●   | -   |

| Restrictors (T) |                              |           |     |     |     |     |     |     |
|-----------------|------------------------------|-----------|-----|-----|-----|-----|-----|-----|
| Option          | Ports                        |           | 055 | 075 | 100 | 130 | 180 | 250 |
|                 | (A) servo                    | (B) servo |     |     |     |     |     |     |
| 33              | Without restrictors          |           | ●   | ●   | ●   | ●   | ●   | ●   |
| A4              | Restrictor 0,8 mm [0.031 in] |           | ●   | ●   | ●   | ●   | ●   | ●   |
| P1              | Restrictor 1 mm [0.039 in]   |           | ●   | ●   | ●   | ●   | ●   | ●   |

| Special hardware features (W) |   |  |     |     |     |     |     |     |
|-------------------------------|---|--|-----|-----|-----|-----|-----|-----|
| Option                        | Description   |  | 055 | 075 | 100 | 130 | 180 | 250 |
| PGA                           | CP15 + 0,5° valve plate and PH name tag                             |  | ●   | ●   | ●   | ●   | ●   | ●   |
| PEA                           | CP15 + 0,5° valve plate and PH name tag with a speed sensor KPPG156 |  | ●   | ●   | ●   | ●   | ●   | ●   |
| PGB                           | CP30 + 4,3° and PH name tag (Low noise)                             |  | ●   | ●   | ●   | ●   | ●   | ●   |
| PEB                           | CP30 + 4,3° and PH name tag with speed sensor KPPG 156 (Low noise)  |  | ●   | ●   | ●   | ●   | ●   | ●   |

| High pressure (Y: setting A; Z: setting B) |             |  |     |     |     |     |     |     |
|--|-------------|--|-----|-----|-----|-----|-----|-----|
| Option                                     | Description |  | 055 | 075 | 100 | 130 | 180 | 250 |
| 26   | 260 bar     |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 32   | 320 bar     |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 35   | 350 bar     |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 38   | 380 bar     |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 40   | 400 bar     |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 42   | 420 bar     |  | ●   | ●   | ●   | ●   | ●   | ●   |

| Charge pressure setting (K) |             |  |     |     |     |     |     |     |
|-----------------------------|-------------|--|-----|-----|-----|-----|-----|-----|
| Option                      | Description |  | 055 | 075 | 100 | 130 | 180 | 250 |
| 20                          | 20 bar      |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 22                          | 22 bar      |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 24                          | 24 bar      |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 26                          | 26 bar      |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 28                          | 28 bar      |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 30                          | 30 bar      |  | ●   | ●   | ●   | ●   | ●   | ●   |
| 32                          | 32 bar      |  | ●   | ●   | ●   | ●   | ●   | ●   |

Model Code

Operating Parameters

System design Para

Installation Drawings

SIZE 055

SIZE 075

SIZE 100

SIZE 130

SIZE 180

SIZE 250

Options



**Methodology :**

This document is intended for manufacturers of machines that incorporate Poclairn Hydraulics products. It describes the technical characteristics of Poclairn Hydraulics products and specifies installation conditions that will ensure optimum operation. This document includes important comments concerning safety. They are indicated in the following way:



**Safety comment.**

This document also includes essential operating instructions for the product and general information. These are indicated in the following way:



**Essential instructions.**



**General information .**



**Information on the model code.**



**Weight of component without oil.**



**Volume of oil.**



**Units.**



**Tightening torque.**



**Screws.**



**Information intended for Poclairn-Hydraulics personnel.**

The views in this document are created using metric standards.

The dimensional data is given in mm and in inches (inches are between brackets and italic)





## ORDERING PARAMETERS

| Operating parameters                 | Unit                    | Frame size |      |      |      |      |      |
|--------------------------------------|-------------------------|------------|------|------|------|------|------|
|                                      |                         | 055        | 075  | 100  | 130  | 180  | 250  |
| <b>Input speed</b>                   |                         |            |      |      |      |      |      |
| Minimum                              |                         | 500        |      |      |      |      |      |
| Continuous                           | min <sup>-1</sup> (rpm) | 3900       | 3600 | 3300 | 3100 | 2600 | 2300 |
| Maximum                              |                         | 4250       | 3950 | 3650 | 3400 | 2850 | 2500 |
| <b>System pressure</b>               |                         |            |      |      |      |      |      |
| Rated                                |                         | 420 [6000] |      |      |      |      |      |
| Maximum                              | bar [PSI]               | 480 [7000] |      |      |      |      |      |
| Minimum low loop                     |                         | 10 [145]   |      |      |      |      |      |
| <b>Inlet pressure (charge inlet)</b> |                         |            |      |      |      |      |      |
| Minimum (continuous)                 | bar (abs.)              | 0.7 [9]    |      |      |      |      |      |
| Minimum (cold start)                 | [in. Hg vac.]           | 0.2 [24]   |      |      |      |      |      |
| <b>Case pressure</b>                 |                         |            |      |      |      |      |      |
| Continuous                           | bar [PSI]               | 3 [43]     |      |      |      |      |      |
| Maximum (cold start)                 |                         | 5 [73]     |      |      |      |      |      |

### Overviews

Maintain operating parameters within prescribed limits during all operating conditions. This section defines operating limits given in the table *Operating parameters*.

### Input speed

**Minimum speed** is the lowest input speed recommended during engine idle condition. Operating below minimum speed limits the pump's ability to maintain adequate flow for lubrication and power transmission.

**Continuous speed** is the highest input speed recommended at full power condition. Operating at or below this speed should yield satisfactory product life.

**Maximum speed** is the highest operating speed permitted. Exceeding maximum speed reduces product life and can cause loss of hydrostatic power and braking capacity. Never exceed the maximum speed limit under any operating conditions.



Exceeding maximum speed may cause a loss of hydrostatic drive line power and braking capacity. You must provide a braking system, redundant to the hydrostatic transmission, sufficient to stop and hold the vehicle or machine in the event of hydrostatic drive power loss.

### System pressure

**System pressure** is the differential pressure between system ports A and B. It is the dominant operating variable affecting hydraulic unit life. High system pressure, which results from high load, reduces expected life. System pressure must remain at or below continuous pressure during normal operation to achieve expected life.

**Continuous pressure** is the average, regularly occurring operating pressure. Operating at or below this pressure should yield satisfactory product life.

**Maximum pressure** is the highest intermittent pressure allowed. Maximum machine load should never exceed this pressure. For all applications, the load should move below this pressure.



All pressure limits are differential pressures referenced to low loop (charge) pressure. Subtract low loop pressure from gauge readings to compute the differential.

Model Code

Operating Parameters

System design Para

Installation Drawings

SIZE 055

SIZE 075

SIZE 100

SIZE 130

SIZE 180

SIZE 250

Options

### Case pressure

Under normal operating conditions, the maximum continuous case pressure must not exceed 3 bar [44 PSI]. Maximum allowable intermittent case pressure during cold start must not exceed 5 bar [73 PSI]. Size drain plumbing accordingly.



Operation with case pressure in excess of these limits may damage seals, gaskets, and/or housings, causing external leakage. Performance may also be affected since charge and system pressure are additive to case pressure.

| Fluid specifications            |                                     |  |
|---------------------------------|-------------------------------------|--|
| Viscosity                       | Unit                                |  |
| Minimum                         |                                     | 7 [49]                                     |
| Continuous                      | mm <sup>2</sup> /sec (cSt)<br>[SUS] | 12-80 [70-370]                             |
| Maximum                         |                                     | 1600 [7500]                                |
| Temperature                     | Unit                                |  |
| Minimum                         |                                     | -40 [-40]                                  |
| Continuous                      | °C [°F]                             | 104 [220]                                  |
| Maximum                         |                                     | 115 [240]                                  |
| Filtration                      |                                     |  |
| Cleanliness                     |                                     | 18/13 or better per ISO 4406               |
| Efficiency (suction filtration) |                                     | $\beta_{35-45}=75$ ( $\beta_{10}\geq 2$ )  |
| Efficiency (charge filtration)  |                                     | $\beta_{15-20}=75$ ( $\beta_{10}\geq 10$ ) |
| Recommended inlet screen size   |                                     | 100-125 $\mu\text{m}$ [0.0039-0.0049 in]   |

### Hydraulic Fluids



#### General Recommendations

Poclair hydraulics recommends the use of hydraulic fluids defined by the ISO 12380 and ISO 6743-4 standards. For temperate climates, the following types are recommended.

- HM 46 or HM 48 for fixed installations.
- HV 46 or HV 68 for mobile installations.
- HEES 46 for mobile installations.

These specifications correspond to category 91H of the CETOP standard, parts 1, 2 and 3 of the DIN 51524 standard, and grades VG32, VG 46 and VG68 of the ISO 6743-4 standards.



It is also possible to use ATF, HD, HFB, HFC or HFD type hydraulic fluid upon Poclair Hydraulics specific approval of the components' operating conditions.

Standardized designations for the fluids

- HM : Mineral fluids having specific antioxidant, anticorrosion and antiwear properties (HLP equivalent to DIN 51524 parts 1 and 2).
- HV : HM mineral fluids providing improved temperature and viscosity properties (DIN 51524 part 3).
- HEES : Biodegradable fluids based on organic esters.



It is also possible to use a fluid that meets the biodegradability criteria and is compatible in the event of accidental food contact. The BIOHYDRAN FG 46 fluid designed by the company Total has undergone testing of its properties and performance on our test benches. Since this type of fluid has not yet been categorized, it is the responsibility of machine manufacturers to validate its compatibility with all of the components used in order to guarantee that the intended functions will be fulfilled (specifically the brakes' hold on a slope and emergency braking) and this for the desired life time of all equipment items.



For biodegradable fluids, consult your Poclair Hydraulics' application engineer



Class32 (ISO VG 32) : Viscosity of 32 cSt at 40°C.  
Class46 (ISO VG 46) : Viscosity of 46 cSt at 40°C.  
Class68 (ISO VG 68) : Viscosity of 68 cSt at 40°C.



During operation, the temperature of the motors must be between 0°C [32°F] and 80°C [176°F]; the minimum and maximum temperatures may be exceeded momentarily by  $\pm 20^\circ\text{C}$  [ $\pm 68^\circ\text{F}$ ] for a duration of less than 30 minutes.

For all applications outside these limits, please consult with your Poclair Hydraulics' application engineer.

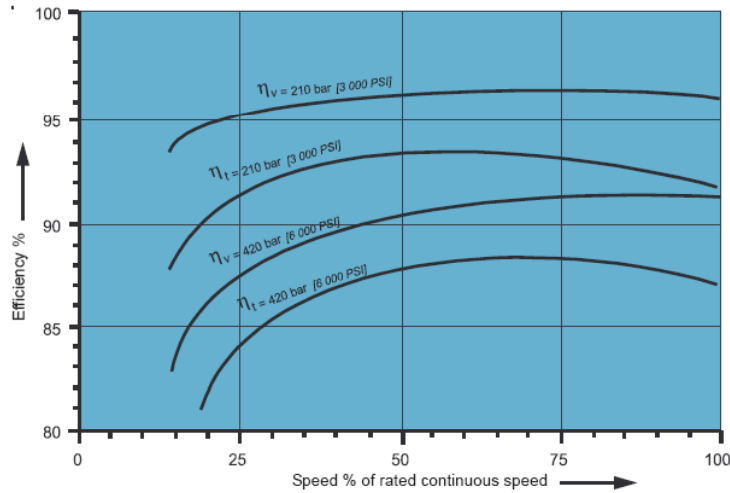


**Efficiency**

**Pump performance as a function of operating speed**

The figure below shows typical overall and volumetric efficiencies for P90 pumps with system pressures of 210 and 420 bar [3000 and 6000 PSI], speed as percent of rated speed, and a fluid viscosity of 8 mm<sup>2</sup>/s (cSt) [50 SUS].

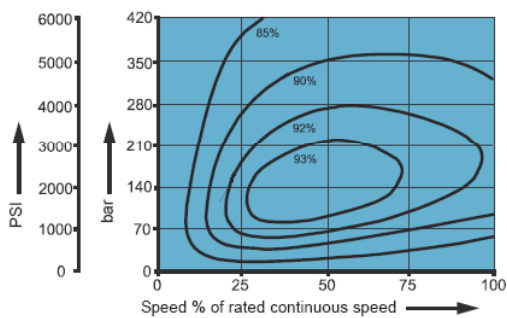
**Rendement global et rendement volumétrique à la cylindrée maximale Overall efficiency ( $\eta_t$ ) and volumetric efficiency ( $\eta_v$ ) at maximum displacement**



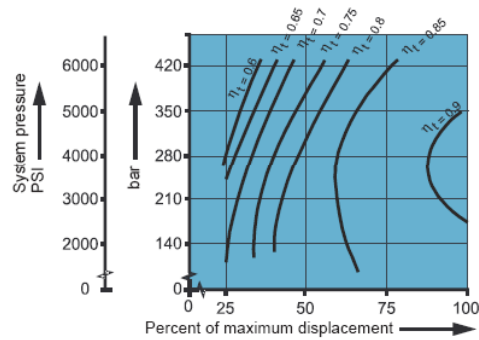
**Pump performance as a function of pressure and speed**

The following performance maps show typical overall efficiencies for P90 pumps with system pressures from 70 to 420 bar [1 000 to 6 000 PSI] at 2/3 of rated speed varying between 1/4 to maximum displacement. These efficiency maps apply to all frame sizes.

**Overall efficiency at maximum displacement**



**Pump overall ( $\eta_t$ ) efficiency at 2/3 rated speed**



- Model Code
- Operating Parameters**
- System design Para.
- Installation Drawings
- SIZE 055
- SIZE 075
- SIZE 100
- SIZE 130
- SIZE 180
- SIZE 250
- Options



## SYSTEM DESIGN PARAMETERS

### Fluid and filtration

To prevent premature wear, it is imperative that only clean fluid enter the hydrostatic transmission circuit. A filter capable of controlling the fluid cleanliness to ISO 4406 class 22/18/13 (SAE J1165) or better under normal operating conditions is recommended.

The filter may be located either on the inlet (suction filtration) or discharge (charge pressure filtration) side of the charge pump. The selection of a filter depends on a number of factors including the contaminant ingress rate, the generation of contaminants in the system, the required fluid cleanliness, and the desired maintenance interval. Filters are selected to meet the above requirements using rating parameters of efficiency and capacity.

Filter efficiency may be measured with a Beta ratio<sup>1</sup> ( $\beta_x$ ). For simple suction-filtered closed circuit transmissions and open circuit transmissions with return line filtration, a filter with a  $\beta$ -ratio within the range of  $\beta_{35-45} = 75$  ( $\beta_{10} \geq 2$ ) or better has been found to be satisfactory. For some open circuit systems, and closed circuits with cylinders being supplied from the same reservoir, a considerably higher filter efficiency is recommended. This also applies to systems with gears or clutches using a common reservoir. For these systems, a charge pressure or return filtration system with a filter  $\beta$ -ratio in the range of  $\beta_{15-20} = 75$  ( $\beta_{10} \geq 10$ ) or better is typically required.

Because each system is unique, only a thorough testing and evaluation program can fully validate the filtration system.

### Charge pressure

The charge pressure setting listed in the model code is based on the charge flow across the charge pressure relief valve at fluid temperature of 50 °C [120 °F].

### Independent braking system



**The loss of hydrostatic drive line power, in any mode of operation (forward, neutral, or reverse) may cause the system to lose hydrostatic braking capacity. You must provide a braking system, redundant to the hydrostatic transmission, sufficient to stop and hold the vehicle or machine in the event of hydrostatic drive power loss.**

### Reservoir

The reservoir should be designed to accommodate maximum volume changes during all system operating modes and to promote de-aeration of the fluid as it passes through the tank.

A suggested minimum total reservoir volume is 5/8 of the maximum charge pump flow per minute with a minimum fluid volume equal to 1/2 of the maximum charge pump flow per minute. This allows 30 seconds fluid dwell for removing entrained air at the maximum return flow. This is usually adequate to allow for a closed reservoir (no breather) in most applications.

Locate the reservoir outlet (charge pump inlet) above the bottom of the reservoir to take advantage of gravity separation and prevent large foreign particles from entering the charge inlet line. A 125  $\mu$ m screen over the outlet port is recommended. Position the reservoir inlet (fluid return) to discharge below the normal fluid level, toward the interior of the tank. A baffle (or baffles) will further promote de-aeration and reduce surging of the fluid.

<sup>1</sup> Filter  $\beta$ -ratio is a measure of filter efficiency defined by ISO 4572. It is defined as the ratio of the number of particles greater than a given diameter ("x" in microns) upstream of the filter to the number of these particles.

Model Code

Operating Parameters

System design Para.

Installation Drawings

SIZE 055

SIZE 075

SIZE 100

SIZE 130

SIZE 180

SIZE 250

Options

### Case drain

A case drain line must be connected to one of the case outlets (L1 or L2) to return internal leakage to the system reservoir. The higher of the two case outlets should be used to promote complete filling of the case. Since case drain fluid is typically the hottest fluid in the system, it is advantageous to return this flow through the heat exchanger.

### Sizing equations

The following equations are helpful when sizing hydraulic pumps. Generally, the sizing process is initiated by an evaluation of the machine system to determine the required motor speed and torque to perform the necessary work function. First, the motor is sized to transmit the maximum required torque. The pump is then selected as a flow source to achieve the maximum motor speed.

| SI units       |   |         |  |
|----------------|---|---------|--|
| Output flow Q  | $= \frac{V_g \cdot n \cdot \eta_v}{1000}$   | (l/min) | $V_g =$ Displacement per revolution (cm <sup>3</sup> /tr)  |
| Input torque M | $= \frac{V_g \cdot \Delta p}{20 \cdot \pi \cdot \eta_m}$                            | (N.m)   | $\Delta p =$ p <sub>o</sub> - p <sub>i</sub> (system pressure) (bar)   |
| Input power P  | $= \frac{M \cdot n \cdot \pi}{30\,000} = \frac{Q \cdot \Delta p}{600 \cdot \eta_t}$ | (kW)    | n = Speed (tr/mn)<br>$\eta_v =$ Volumetric efficiency<br>$\eta_m =$ Mechanical efficiency<br>$\eta_t =$ Overall efficiency ( $\eta_v \cdot \eta_m$ ) |

| US units       |   |              |  |
|----------------|---|--------------|--|
| Output flow Q  | $= \frac{V_g \cdot n \cdot \eta_v}{231}$  | (US gal/min) | $V_g =$ Displacement per revolution (in <sup>3</sup> /rev)   |
| Input torque M | $= \frac{V_g \cdot \Delta p}{2 \cdot \pi \cdot \eta_m}$                               | (lbf.in)     | $\Delta p =$ p <sub>o</sub> - p <sub>i</sub> (system pressure) (bar)   |
| Input power P  | $= \frac{M \cdot n \cdot \pi}{198\,000} = \frac{Q \cdot \Delta p}{1714 \cdot \eta_t}$ | (hp)         | n = Speed (rpm)<br>$\eta_v =$ Volumetric efficiency<br>$\eta_m =$ Mechanical efficiency<br>$\eta_t =$ Overall efficiency ( $\eta_v \cdot \eta_m$ ) |

### Shaft Loads

Normal bearing life in  $B_{10}$  hours is shown in the table below. The figures reflect a continuous differential pressure of 240 bar [3500 PSI], 1800  $\text{min}^{-1}$  (rpm) shaft speed, maximum displacement, and no external shaft side load. The data is based on a 50% forward, 50% reverse duty cycle, standard charge pump size, and standard charge pressure.

P90 pumps are designed with bearings that can accept external radial and thrust loads. The external radial shaft load limits are a function of the load position and orientation, and the operating conditions of the unit.

The maximum allowable radial load ( $Re$ ), is based on the maximum external moment ( $Me$ ), and the distance ( $L$ ) from the mounting flange to the load. It may be determined using the table and formula below. Thrust (axial) load limits are also shown.

$$Re = Me / L$$

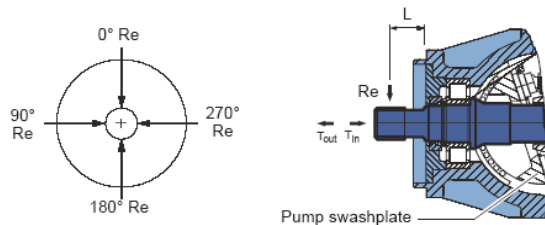
All external shaft loads affect bearing life. In applications with external shaft loads, minimize the impact by positioning the load at  $90^\circ$  or  $270^\circ$  as shown in the figure.

Contact your Poclair Hydraulics representative for an evaluation of unit bearing life if:

- continuously applied external loads exceed 25 % of the maximum allowable radial load ( $Re$ ).
- the pump swashplate is positioned on one side of center all or most of the time.
- the unit bearing life ( $B_{10}$ ) is critical.

| Bearing life |                             |
|--------------|-----------------------------|
| Frame size   | Bearing life – $B_{10}$ hrs |
| 055          | 22 090                      |
| 075          | 22 970                      |
| 100          | 22 670                      |
| 130          | 17 990                      |
| 180          | 16 150                      |
| 250          | 12 020                      |

### Radial and thrust load position



| Parameter   | Allowable external shaft load |               |                |                |                |                |
|---|-------------------------------|---------------|----------------|----------------|----------------|----------------|
|   | Frame size                    |               |                |                |                |                |
|   | 055                           | 075           | 100            | 130            | 180            | 250            |
| External moment ( $Me$ )<br>N.m [lbf.in]          | 101<br>[893]                  | 118<br>[1044] | 126<br>[1115]  | 140<br>[1239]  | 161<br>[1425]  | 176<br>[1557]  |
| Maximum shaft thrust in ( $T_{in}$ )<br>N [lbf]   | 3340<br>[750]                 | 4300<br>[966] | 5160<br>[1160] | 5270<br>[1184] | 7000<br>[1573] | 7826<br>[1759] |
| Maximum shaft thrust out ( $T_{out}$ )<br>N [lbf] | 910<br>[204]                  | 930<br>[209]  | 1000<br>[224]  | 688<br>[154]   | 1180<br>[265]  | 1693<br>[380]  |

Model Code

Operating Parameters

System design Para

Installation Drawings

SIZE 055

SIZE 075

SIZE 100

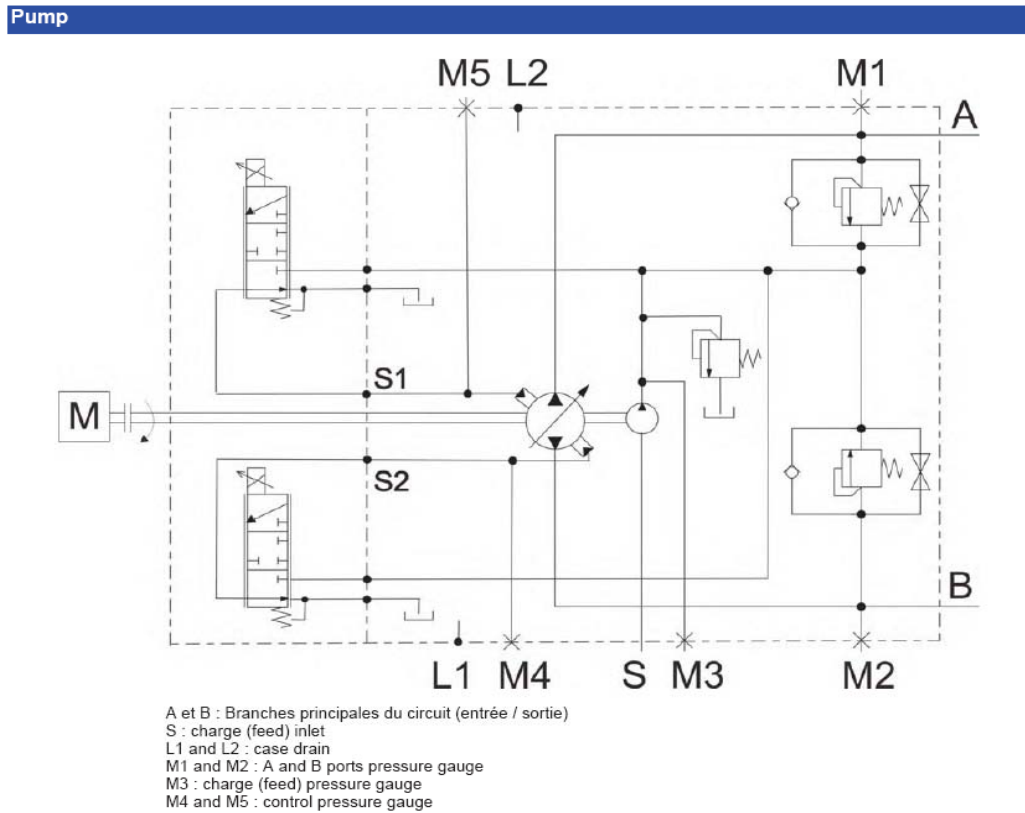
SIZE 130

SIZE 180

SIZE 250

Options

## INTALLATION DRAWINGS



| Ports         | Ports size                 |     |                                |     |                                |     |
|---------------|----------------------------|-----|--------------------------------|-----|--------------------------------|-----|
|               | Frame size                 |     |                                |     |                                |     |
|               | 055                        | 075 | 100                            | 130 | 180                            | 250 |
| A and B       | 1" flange SAE J518 code 62 |     | 1"-1/4 flange SAE J518 code 62 |     | 1"-1/2 flange SAE J518 code 62 |     |
| S             | 1-5/16 - 12 UN 2B          |     | 1-5/8 - 12 UN 2B               |     | 1"-1/2 flange SAE J518 code 61 |     |
| L1 and L2     | 1"-1/16 - 12 UN 2B         |     | 1"-5/16 - 12 UN 2B             |     | 1"-5/8 - 12 UN 2B              |     |
| M1, M2 and M3 | 9/16" - 18 UNF 2B          |     |                                |     |                                |     |
| M4 and M5     | 7/16" - 20 UNF 2B          |     | 9/16" - 18 UNF 2B              |     |                                |     |

Model Code

Operating Parameters

System design Para.

Installation Drawings

SIZE 055

SIZE 075

SIZE 100

SIZE 130

SIZE 180

SIZE 250

Options

**SA or SB control**

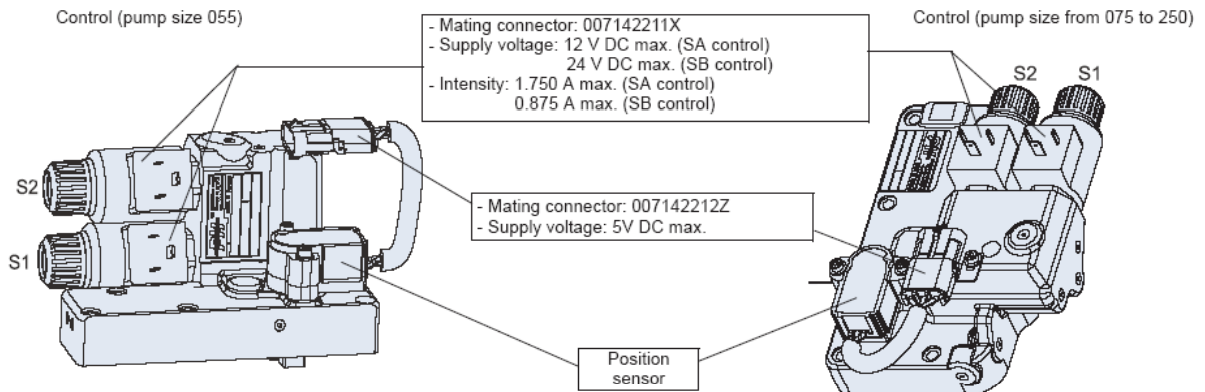
**Features :**

- Proportional electronic control driven by the Poclairn Hydraulics electronic boxes.
- Our electronic control boxes control the displacement and the direction of the flow while monitoring permanently the functioning parameters of the engine and of the complete hydraulic system.
- Two contamination resistant (IP65) solenoid valves controls the displacement and the direction of the flow.
- A sensor linked to the swash plate monitors permanently the actual displacement setting.



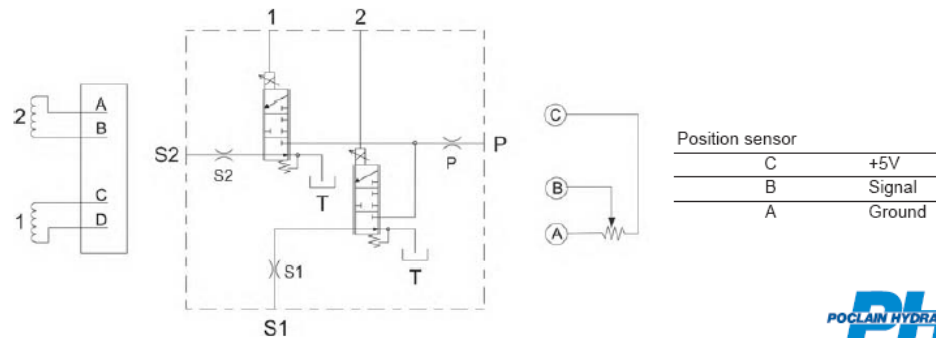
For SD Master and SD Premier ECU use SA control whatever the supply voltage (12V or 24V).

|                   | Shaft rotation |        |                   |        |
|-------------------|----------------|--------|-------------------|--------|
|                   | Clockwise      |        | counter clockwise |        |
| Actuated solenoid | S1             | S2     | S1                | S2     |
| Servo cylinder    | M5             | M4     | M5                | M4     |
| Port A flow       | outlet         | inlet  | inlet             | outlet |
| Port B flow       | inlet          | outlet | outlet            | inlet  |



| Pump displacement | Feedback angle for max displacement |
|-------------------|-------------------------------------|
| 055               | 19.2°                               |
| 075               | 16.4°                               |
| 100               | 19.1°                               |
| 130               | 17.4°                               |
| 180/250           | 19.5°                               |

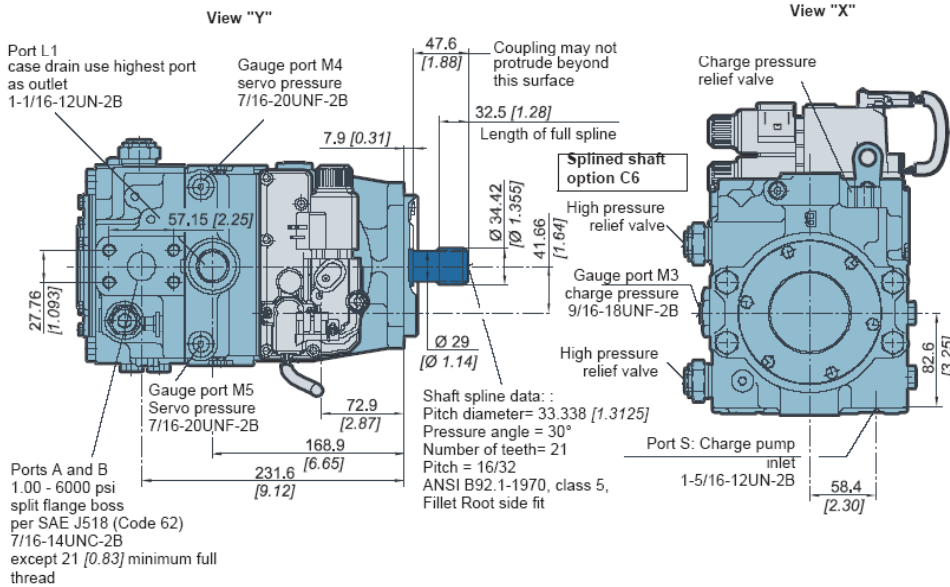
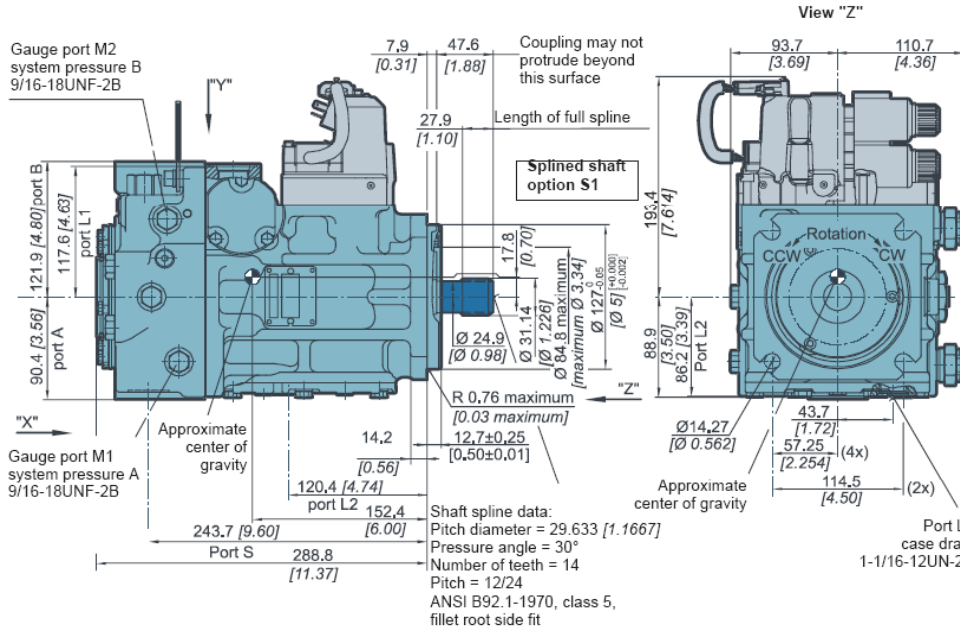
**Hydraulic symbol :**





FRAME SIZE 055

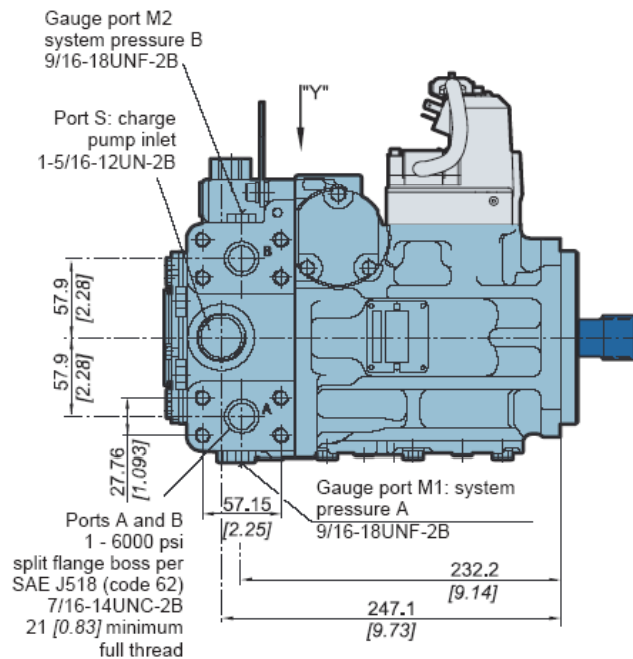
Control SA or SB, Side ports



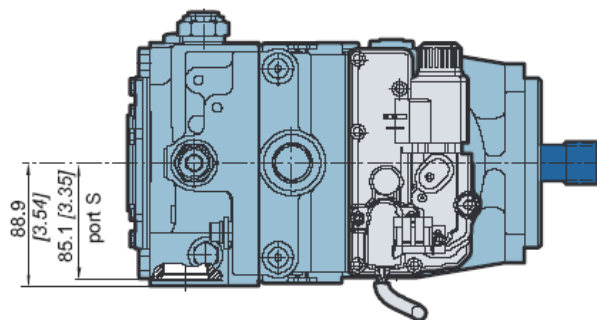
- Model Code
- Operating Parameters
- System design Para
- Installation Drawings
- SIZE 055**
- SIZE 075
- SIZE 100
- SIZE 130
- SIZE 180
- SIZE 250
- Options



## Control SA or SB, Twin ports

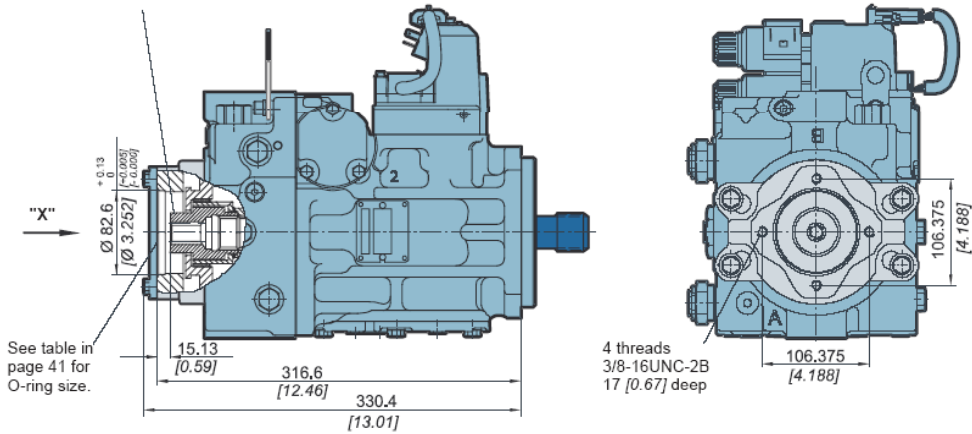


View "Y"



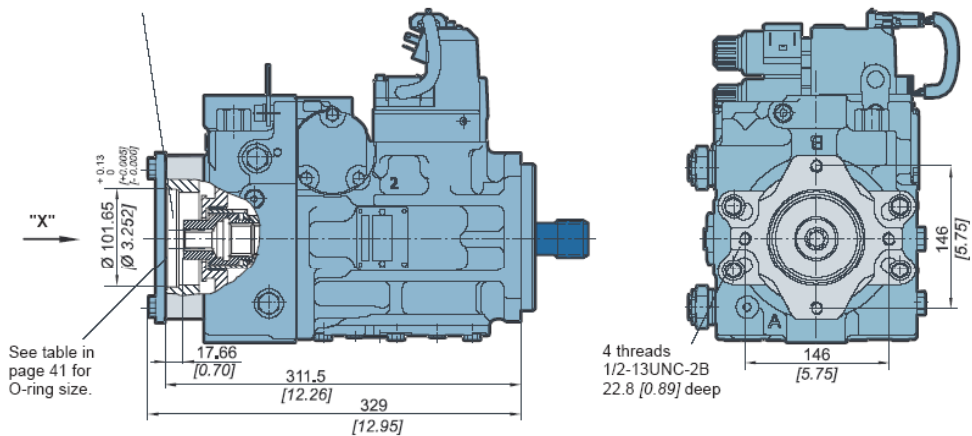
**SAE A (option AB), Side ports**

Coupling spline data:  
 Pitch diameter = 14.288 [0.5625]  
 Pressure angle = 30°  
 Number of teeth = 9  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 37.13 [1.46]



**SAE B (option BC), Side ports**

Coupling spline data:  
 Pitch diameter = 20.6375 [0.8125]  
 Pressure angle = 30°  
 Number of teeth = 13  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 29.51 [1.16]

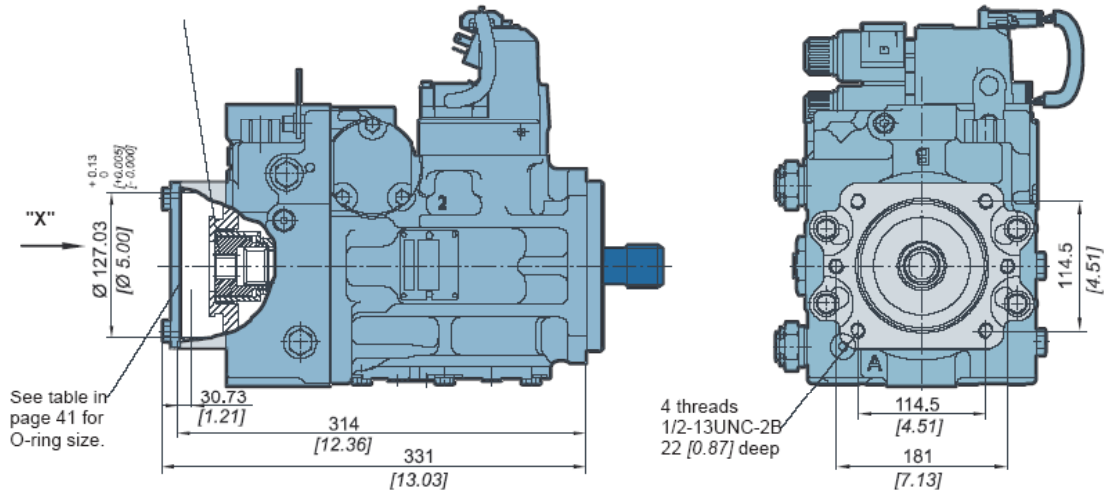


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para    |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| SIZE 100              |
| SIZE 130              |
| SIZE 180              |
| SIZE 250              |
| Options               |

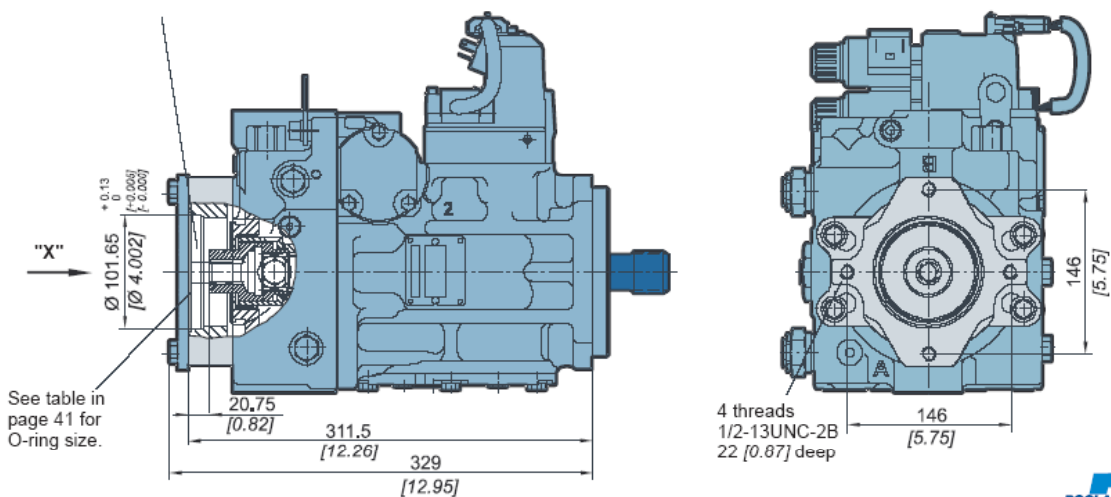


**SAE C (option CD), Side ports**

Coupling spline data:  
 Pitch diameter = 29.6333 [1.167]  
 Pressure angle = 30°  
 Number of teeth = 14  
 Pitch = 12/24  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 18.97 [0.747]

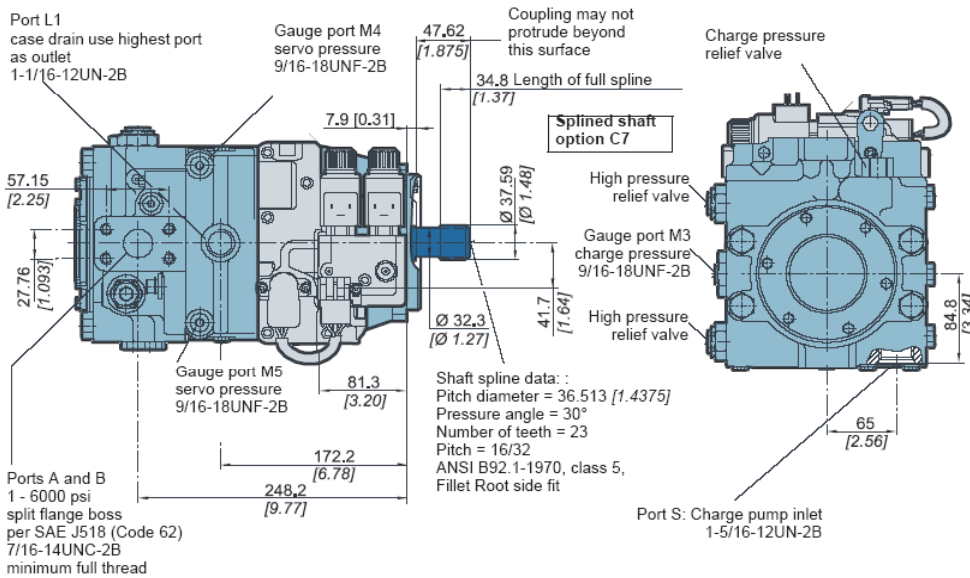
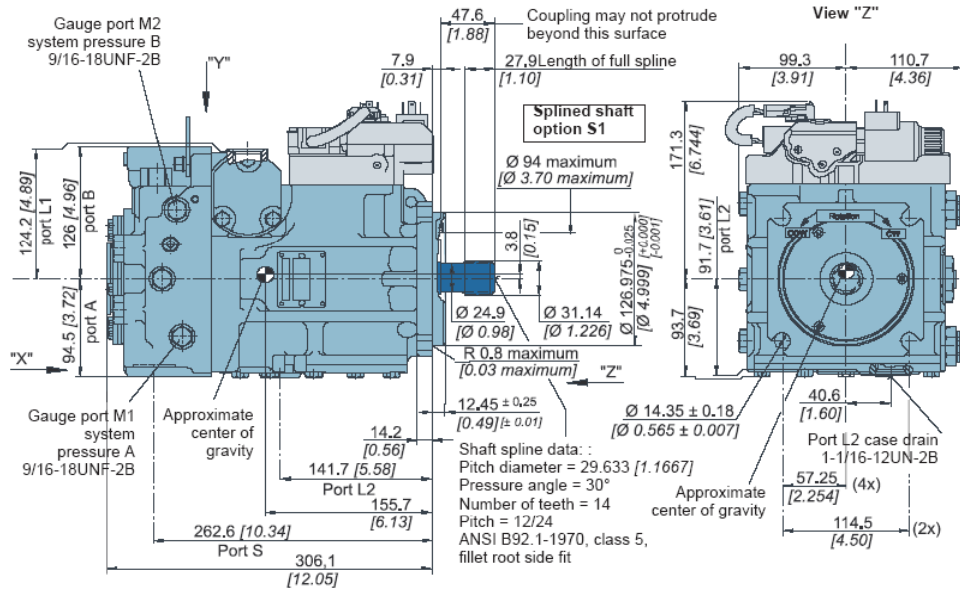

**SAE B-B (option BB), Side ports**

Coupling spline data :  
 Pitch diameter = 23.8125 [0.9375]  
 Pressure angle = 30°  
 Number of teeth = 15  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 24.43 [0.96]



FRAME SIZE 075

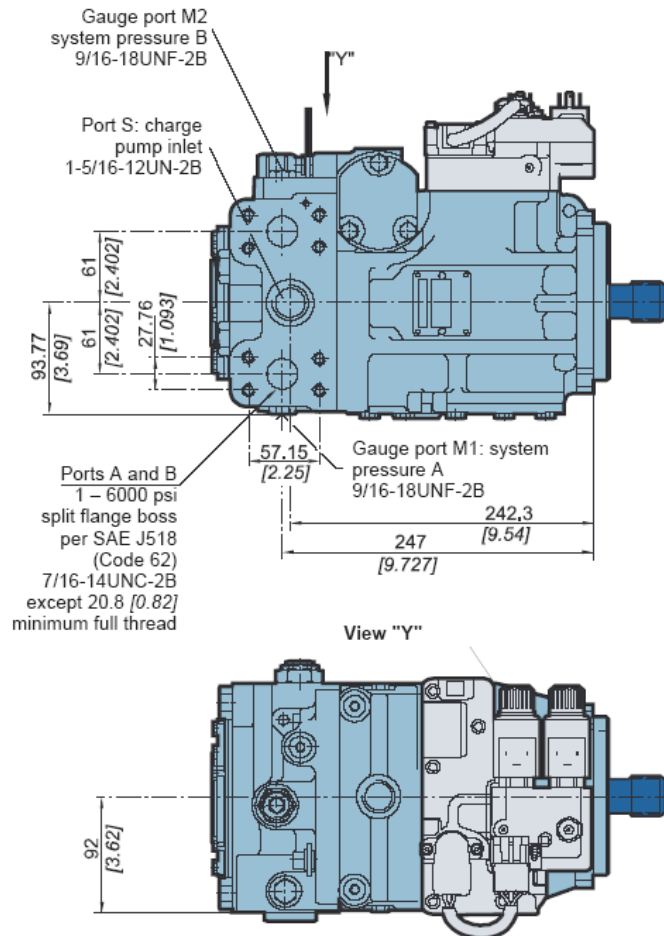
Control SA or SB, Side ports



|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para.   |
| Installation Drawings |
| SIZE 055              |
| <b>SIZE 075</b>       |
| SIZE 100              |
| SIZE 130              |
| SIZE 180              |
| SIZE 250              |
| Options               |

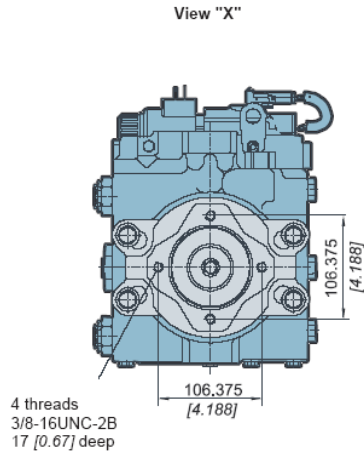
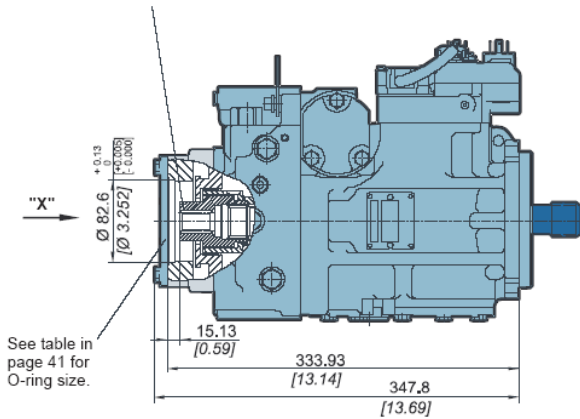


## Control SA or SB, Twin ports



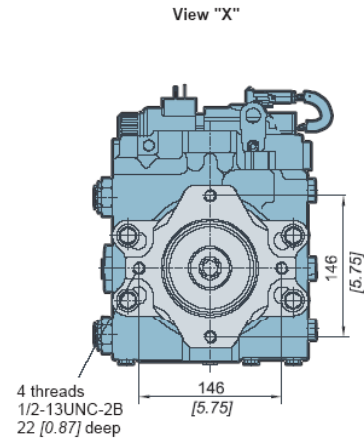
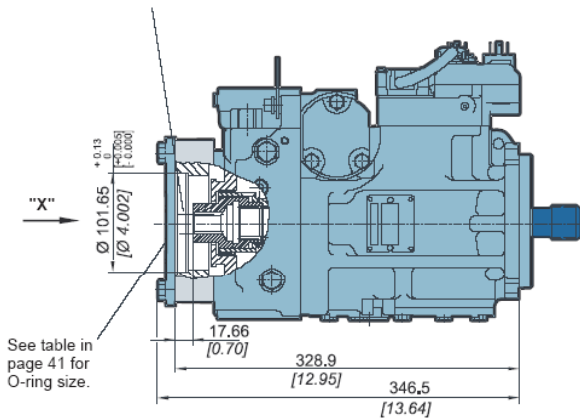
**SAE A (option AB), Side ports**

Coupling spline data :  
 Pitch diameter = 14.288 [0.5625]  
 Pressure angle = 30°  
 Number of teeth = 9  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 37.13 [1.46]



**SAE B (option BC), Side ports**

Coupling spline data :  
 Pitch diameter = 20.6375 [0.8125]  
 Pressure angle = 30°  
 Number of teeth = 13  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 29.51 [1.16]

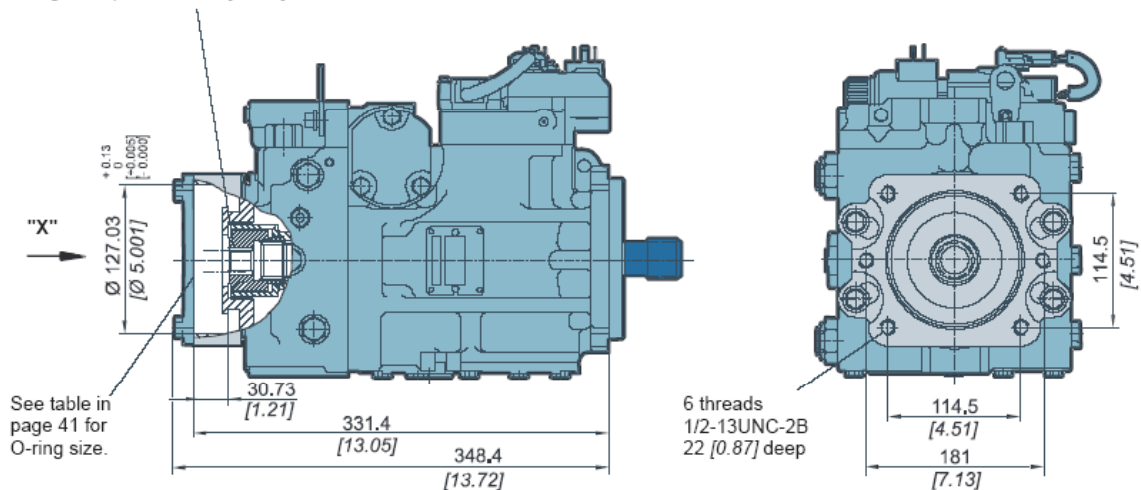


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para.   |
| Installation Drawings |
| SIZE 055              |
| <b>SIZE 075</b>       |
| SIZE 100              |
| SIZE 130              |
| SIZE 180              |
| SIZE 250              |
| Options               |

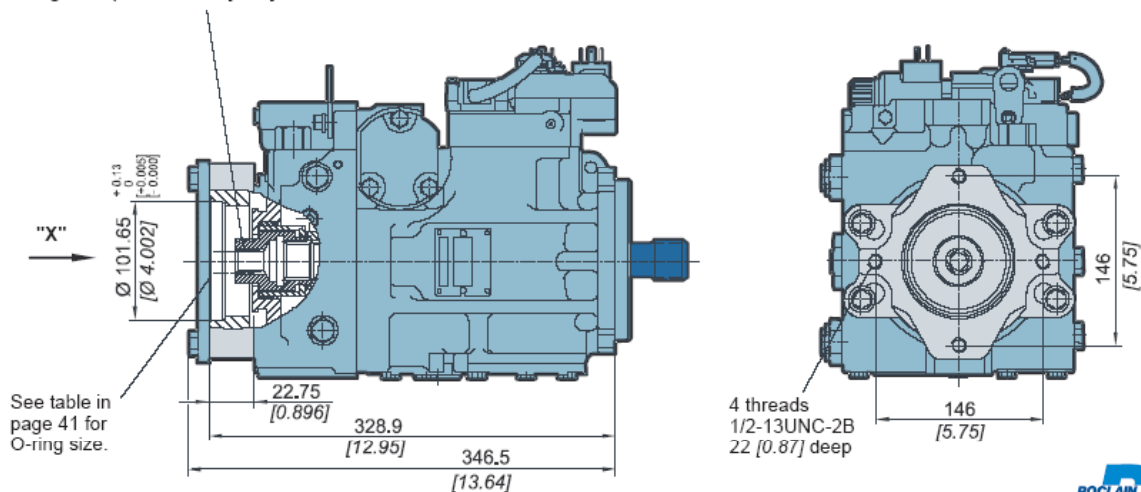


**SAE C (option CD), Side ports**

Coupling spline data:  
 Pitch diameter = 29.6333 [1.167]  
 Pressure angle = 30°  
 Number of teeth = 14  
 Pitch = 12/24  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 18.97 [0.747]


**SAE B-B (option BB), side ports**

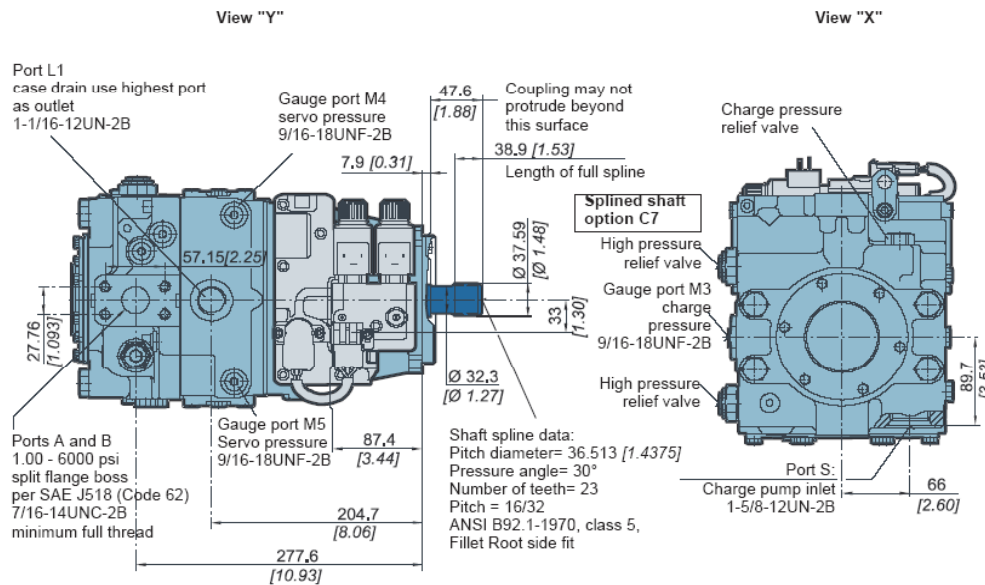
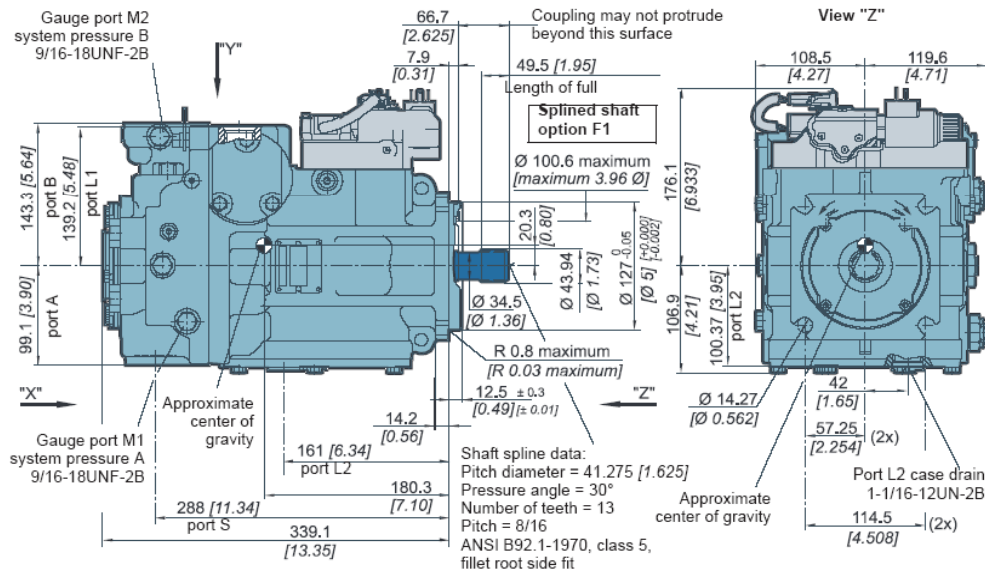
Coupling spline data :  
 Pitch diameter = 23.8125 [0.9375]  
 Pressure angle = 30°  
 Number of teeth = 15  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 24.43 [0.96]





FRAME SIZE 100

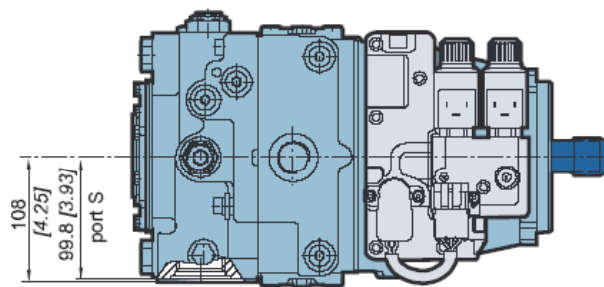
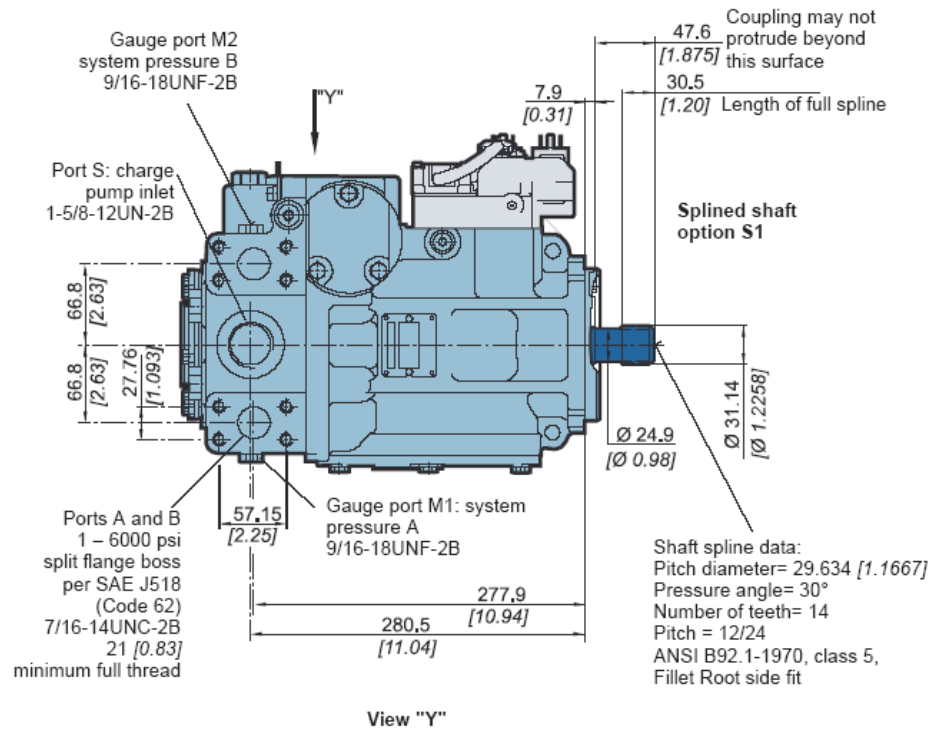
Control SA or SB, Side ports



|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para.   |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| <b>SIZE 100</b>       |
| SIZE 130              |
| SIZE 180              |
| SIZE 250              |
| Options               |

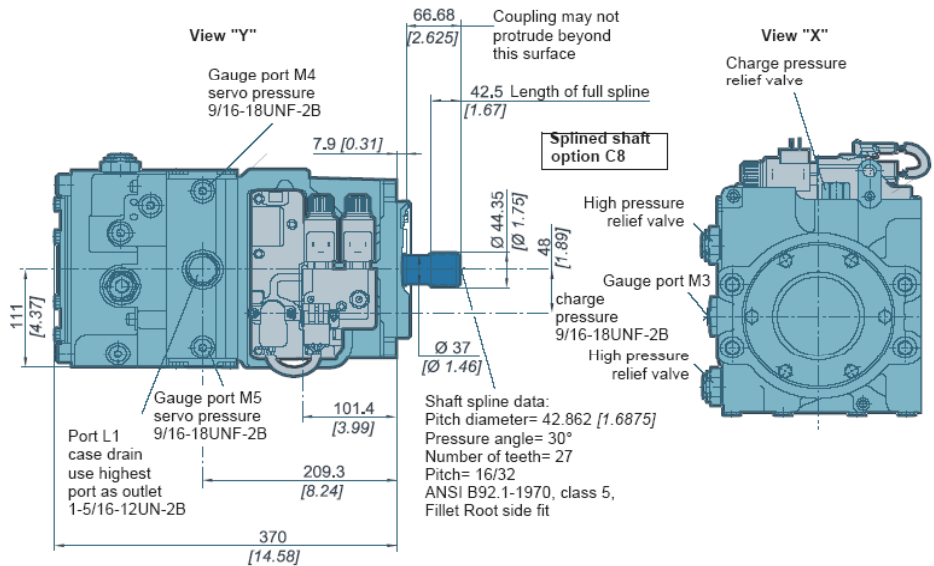
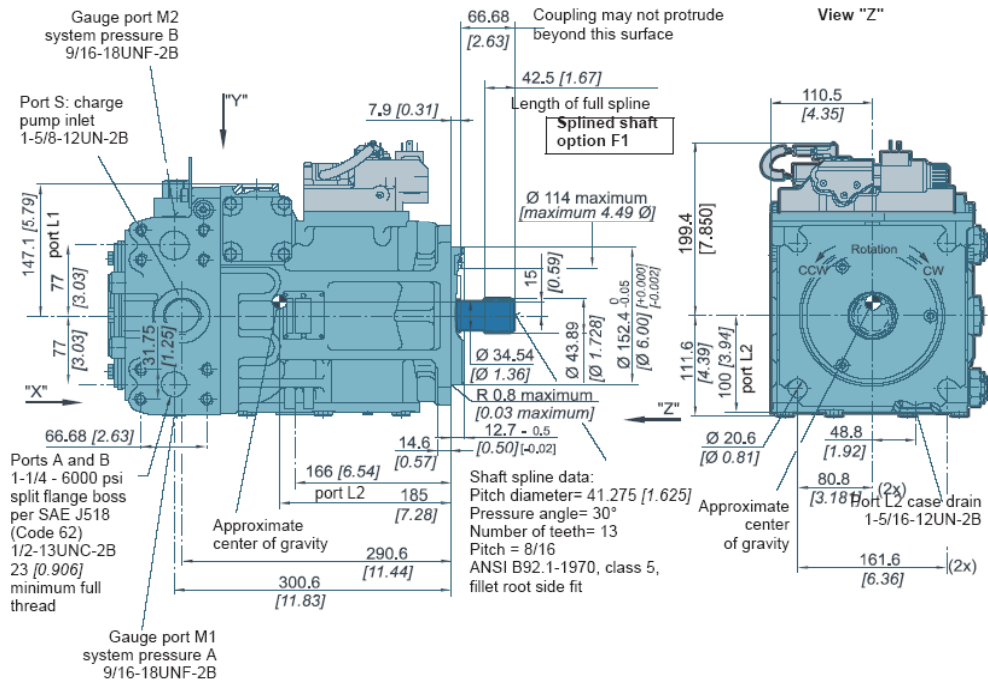


Control SA or SB, Twin ports



FRAME SIZE 130

Control SA or SB, Twin ports

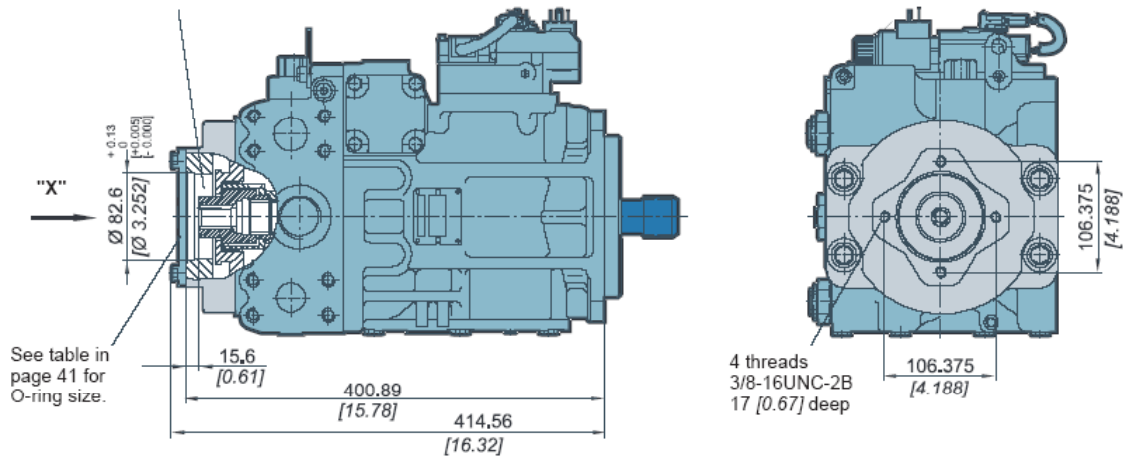


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para    |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| SIZE 100              |
| <b>SIZE 130</b>       |
| SIZE 180              |
| SIZE 250              |
| Options               |

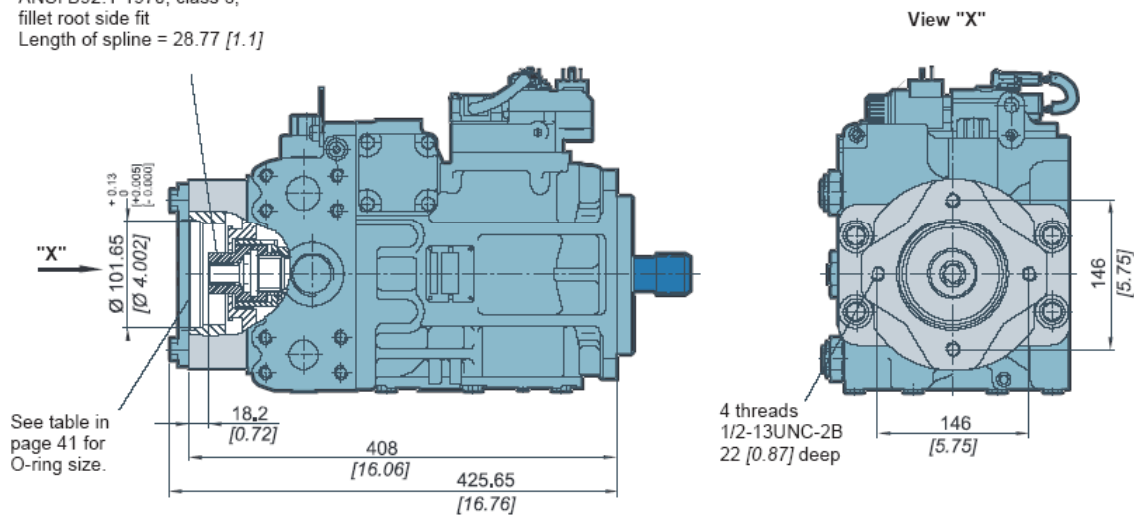


**SAE A (option AB), Twin ports**

Coupling spline data:  
 Pitch diameter = 14.288 [0.5625]  
 Pressure angle = 30°  
 Number of teeth = 9  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 22.4 [0.88]

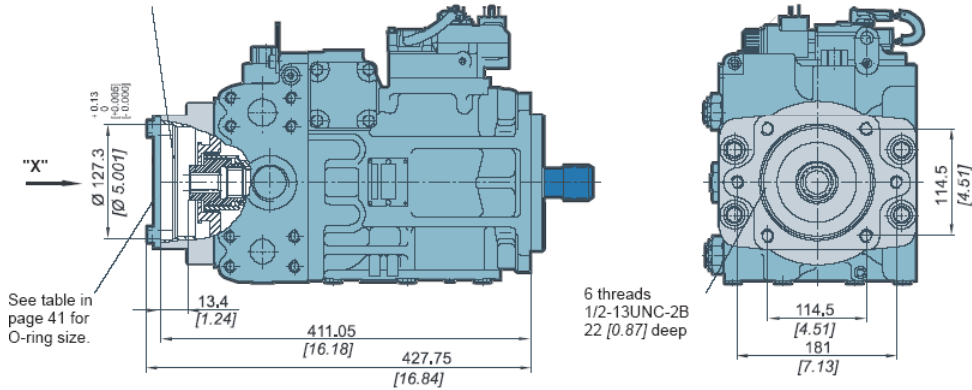

**SAE B (option BC), Twin ports**

Coupling spline data:  
 Pitch diameter = 20.6375 [0.8125]  
 Pressure angle = 30°  
 Number of teeth = 13  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 28.77 [1.1]



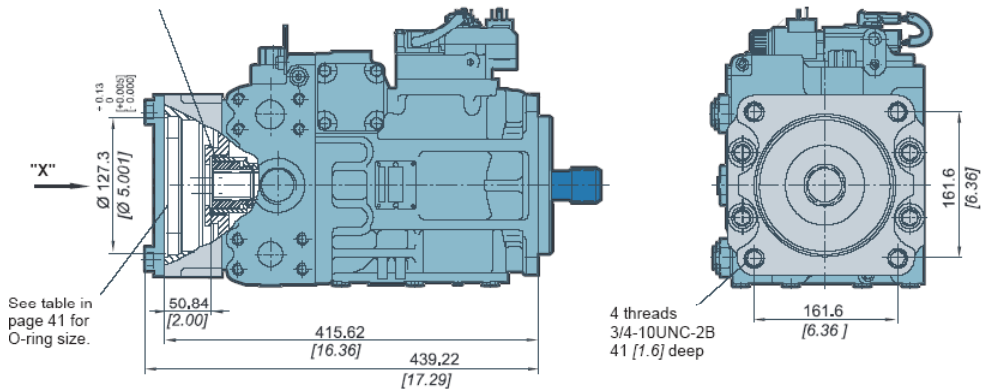
**SAE C (option CD), Twin ports**

Coupling spline data:  
 Pitch diameter = 29.6333 [1.167]  
 Pressure angle = 30°  
 Number of teeth = 14  
 Pitch = 12/24  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 29.97 [1.18]



**SAE D (option DE), Twin ports**

Coupling spline data:  
 Pitch diameter = 41.275 [1.625]  
 Pressure angle = 30°  
 Number of teeth = 13  
 Pitch = 8/16  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 25.22 [0.993]

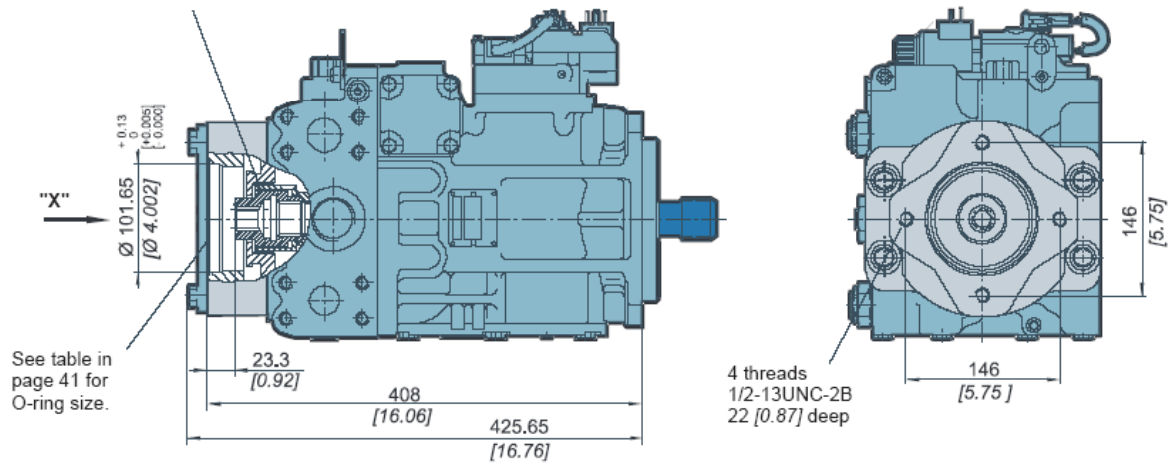


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para.   |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| SIZE 100              |
| <b>SIZE 130</b>       |
| SIZE 180              |
| SIZE 250              |
| Options               |



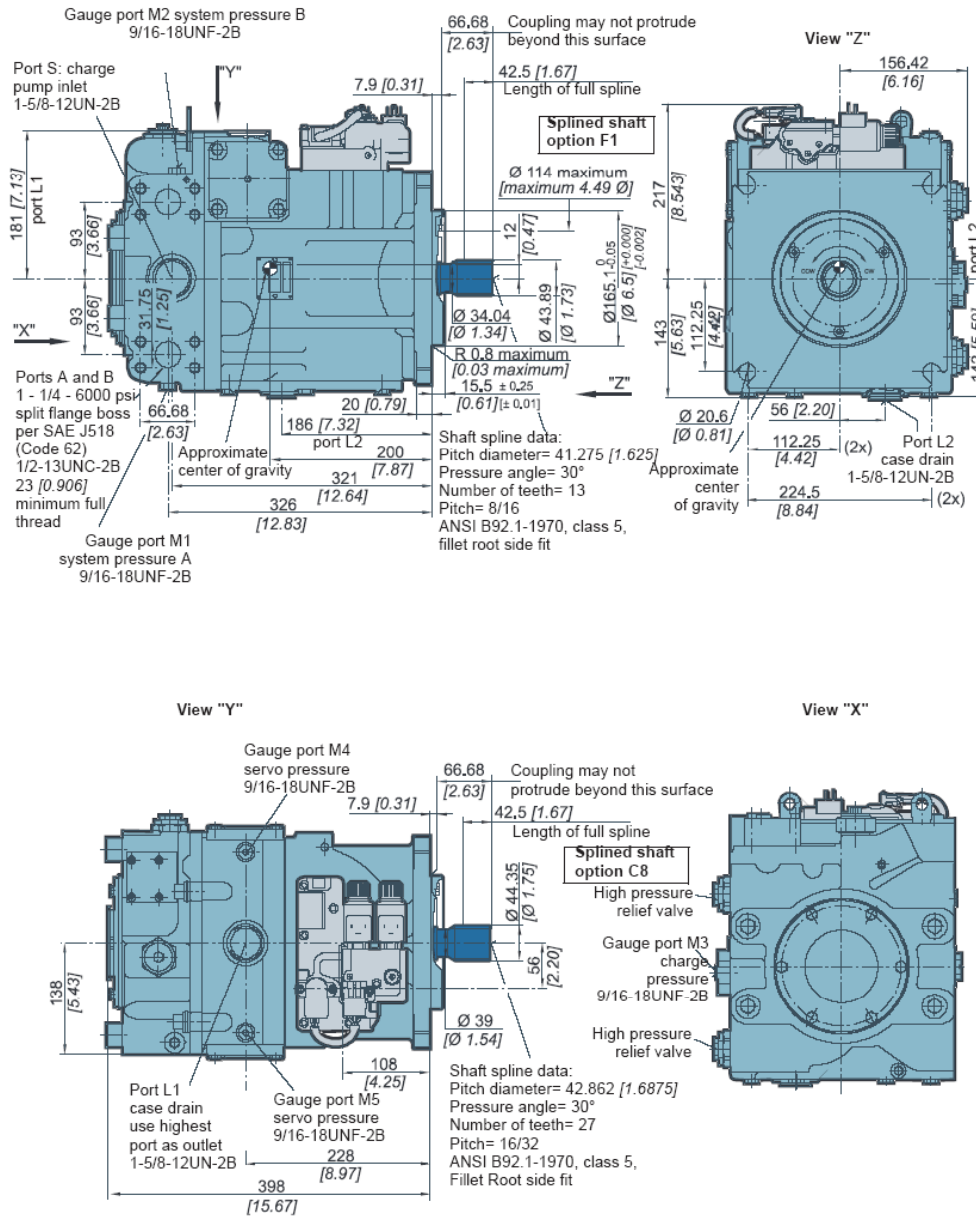
**SAE B-B (option BB), Twin ports**

Coupling spline data:  
 Pitch diameter = 23.8125 [0.9375]  
 Pressure angle = 30°  
 Number of teeth = 15  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 24.43 [0.96]



FRAME SIZE 180

Control SA or SB, Twin ports

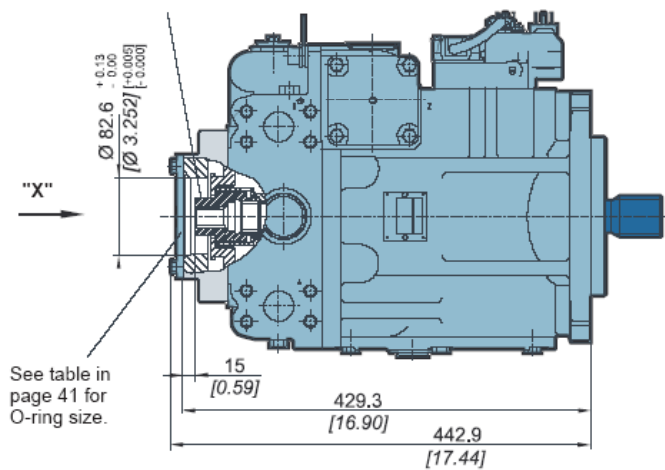


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para.   |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| SIZE 100              |
| SIZE 130              |
| <b>SIZE 180</b>       |
| SIZE 250              |
| Options               |

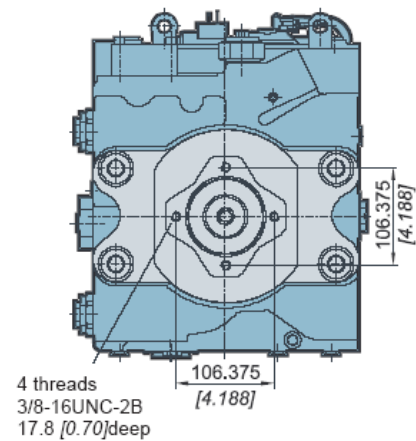


**SAE A (option AB), Twin ports**

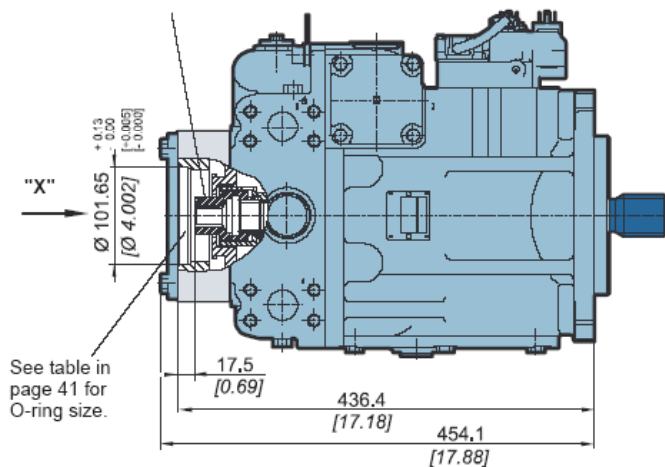
Coupling spline data:  
 Pitch diameter = 14.288 [0.5625]  
 Pressure angle = 30°  
 Number of teeth = 9  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 17.8 [0.70]



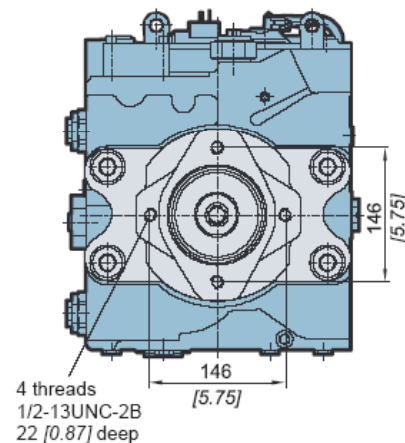
View "X"


**SAE B (option BC), Twin ports**

Coupling spline data:  
 Pitch diameter = 20.6375 [0.8125]  
 Pressure angle = 30°  
 Number of teeth = 13  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 29.5 [1.16]



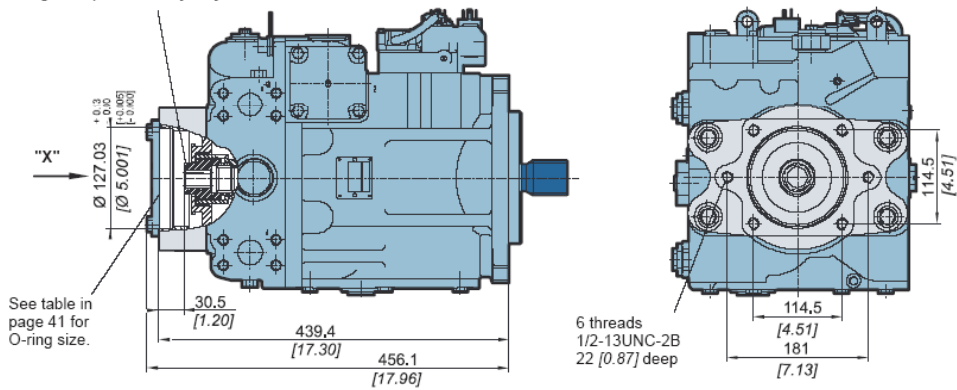
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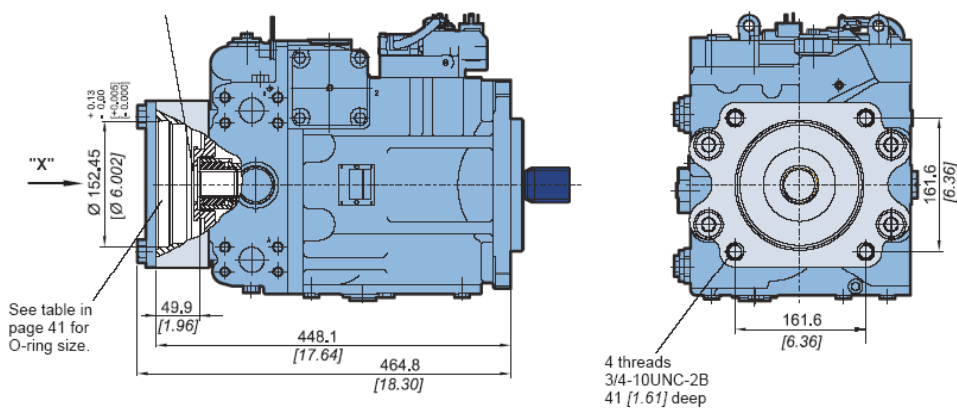
**SAE C (option CD), Twin ports**

Coupling spline data:  
 Pitch diameter = 29.6333 [1.167]  
 Pressure angle = 30°  
 Number of teeth = 14  
 Pitch = 12/24  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 22.1 [0.87]



**SAE D (option DE), Twin ports**

Coupling spline data:  
 Pitch diameter = 41.475 [1.625]  
 Pressure angle = 30°  
 Number of teeth = 13  
 Pitch = 8/16  
 ANSI B92.1-1970, class 6,  
 Length of spline = 25.9 [1.02]

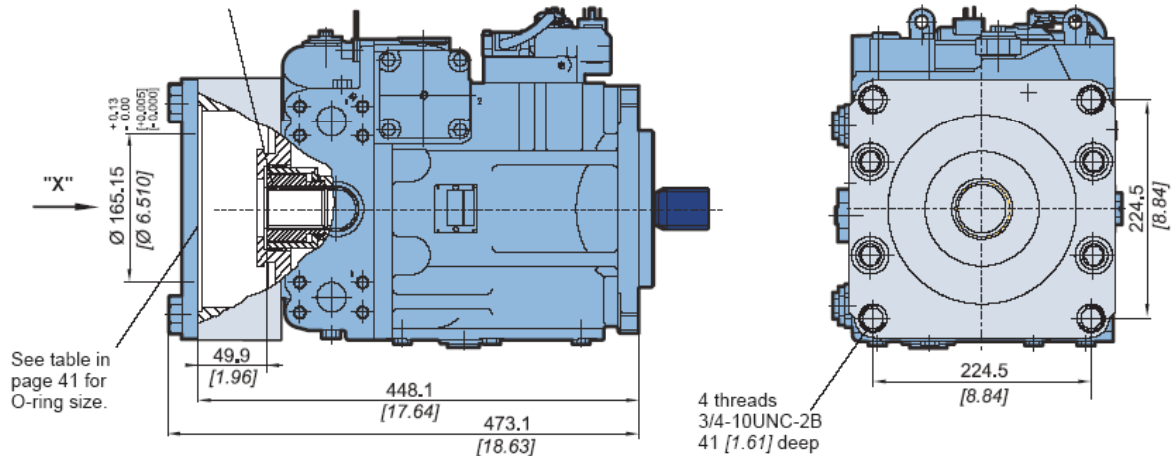


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para.   |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| SIZE 100              |
| SIZE 130              |
| <b>SIZE 180</b>       |
| SIZE 250              |
| Options               |

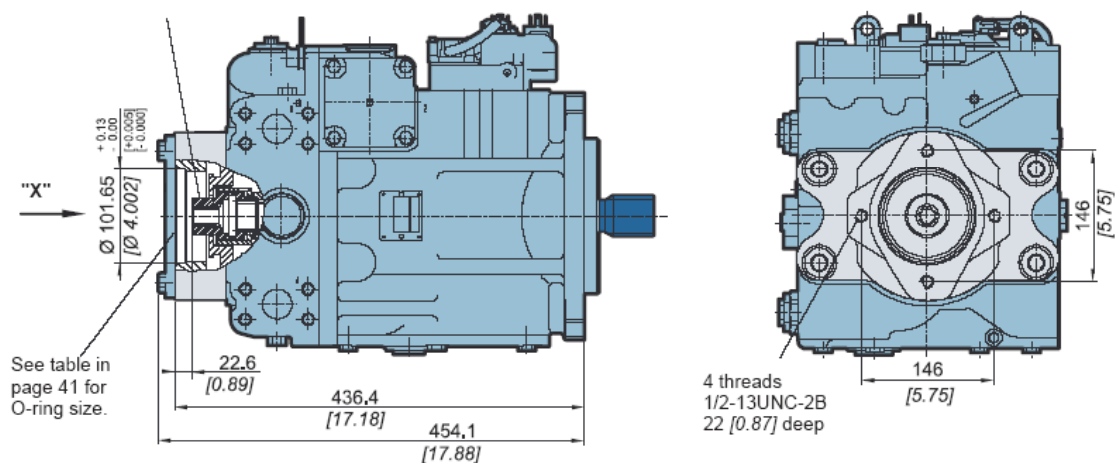


**SAE E (option EF), Twin ports**

Coupling spline data:  
 Pitch diameter = 41.273 [1.625]  
 Pressure angle = 30°  
 Number of teeth = 14  
 Pitch = 8/16  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 25.9 [1.02]

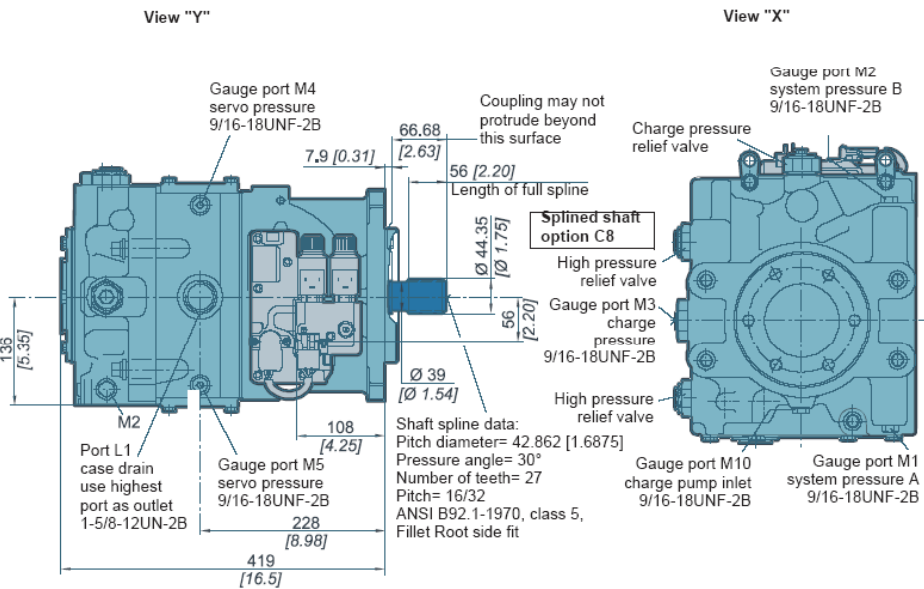
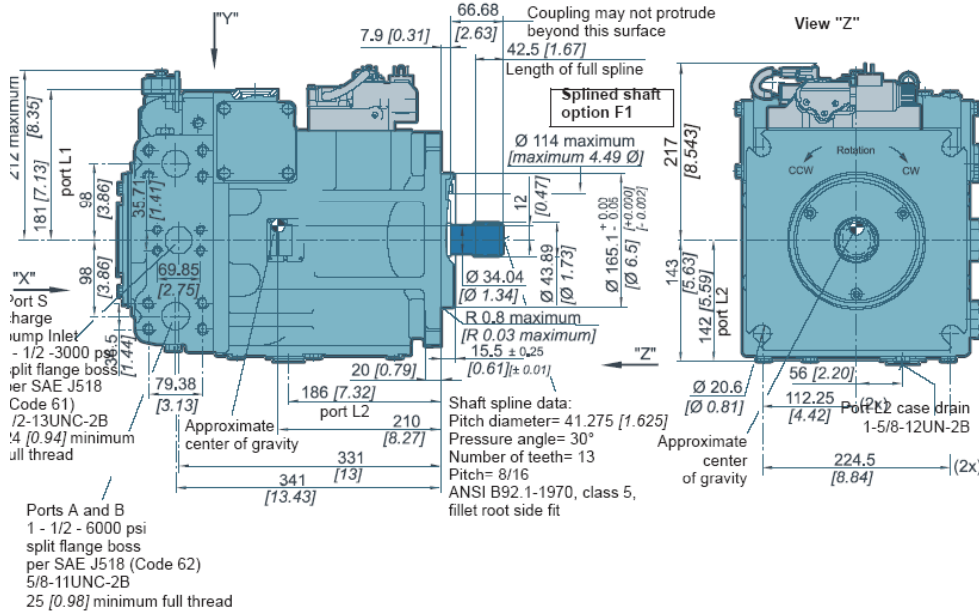

**SAE B-B (option BB), Twin ports**

Coupling spline data:  
 Pitch diameter = 23.8125 [0.9375]  
 Pressure angle = 30°  
 Number of teeth = 15  
 Pitch = 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline = 24.49 [0.96]



FRAME SIZE 250

Control SA or SB, Twin ports

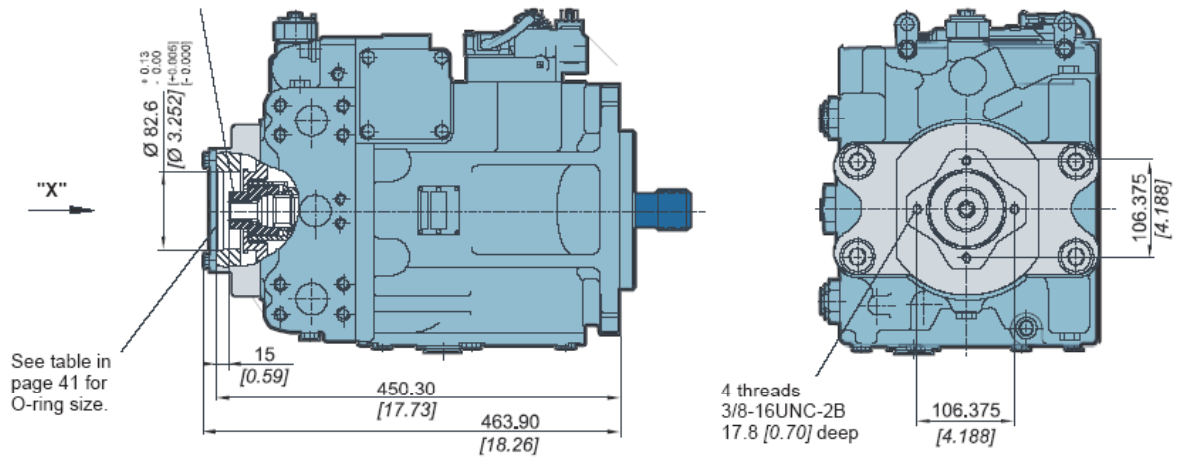


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para    |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| SIZE 100              |
| SIZE 130              |
| SIZE 180              |
| <b>SIZE 250</b>       |
| Options               |

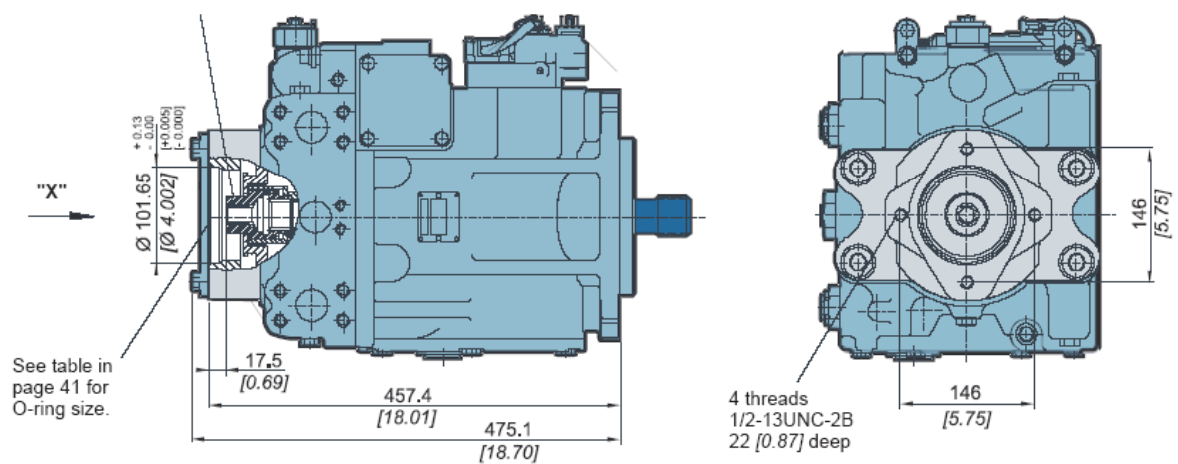


**SAE A (option AB), Twin ports**

Coupling spline data:  
 Pitch diameter= 14.288 [0.5625]  
 Pressure angle= 30°  
 Number of teeth= 9  
 Pitch= 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline= 17.8 [0.70]

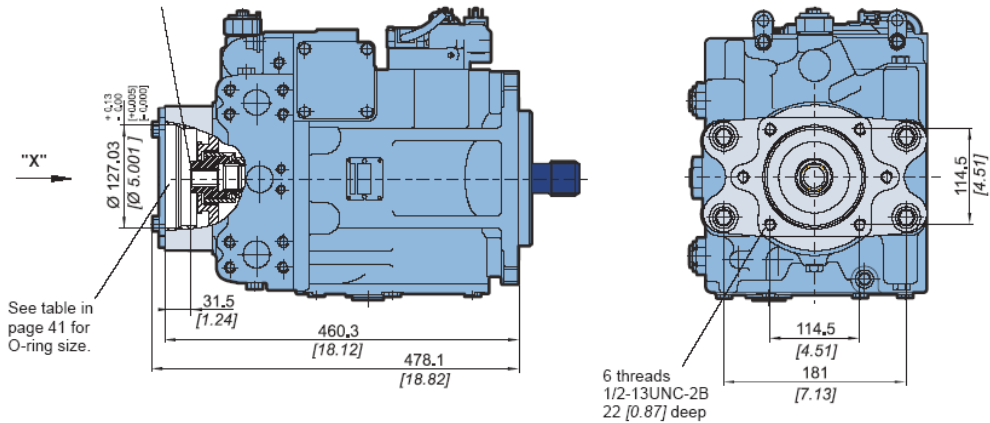

**SAE B (option BC), Twin ports**

Coupling spline data:  
 Pitch diameter= 20.6375 [0.8125]  
 Pressure angle= 30°  
 Number of teeth= 13  
 Pitch= 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline= 29.5 [1.16]



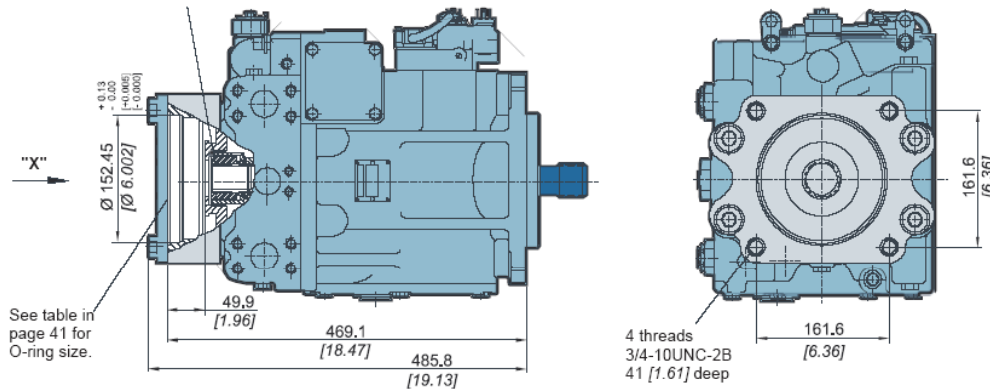
**SAE C (option CD), Twin ports**

Coupling spline data:  
 Pitch diameter= 29.6333 [1.167]  
 Pressure angle= 30°  
 Number of teeth= 14  
 Pitch= 12/24  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline= 22.1 [0.87]



**SAE D (option DE), Twin ports**

Coupling spline data:  
 Pitch diameter= 41.275 [1.625]  
 Pressure angle= 30°  
 Number of teeth= 13  
 Pitch= 8/16  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline= 25.9 [1.02]

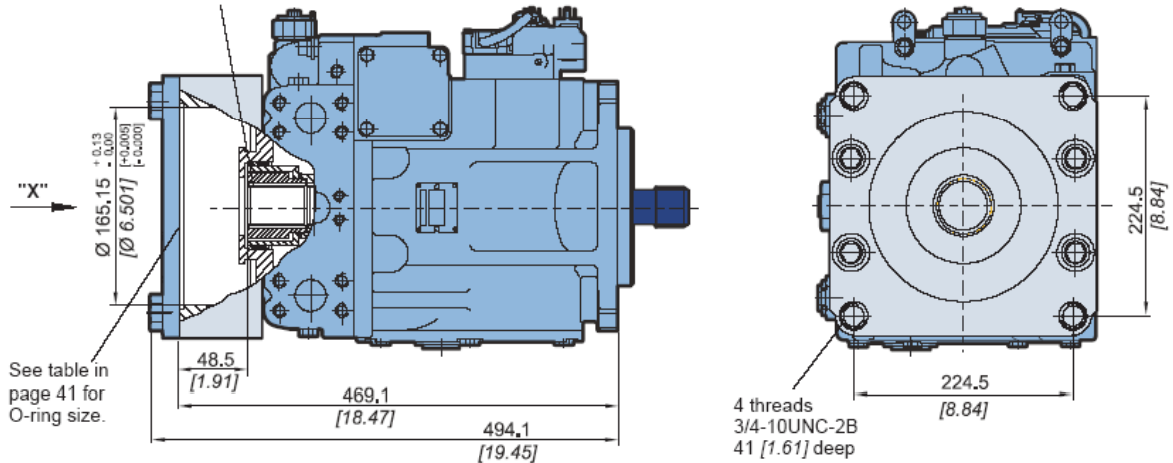


|                       |
|-----------------------|
| Model Code            |
| Operating Parameters  |
| System design Para    |
| Installation Drawings |
| SIZE 055              |
| SIZE 075              |
| SIZE 100              |
| SIZE 130              |
| SIZE 180              |
| <b>SIZE 250</b>       |
| Options               |

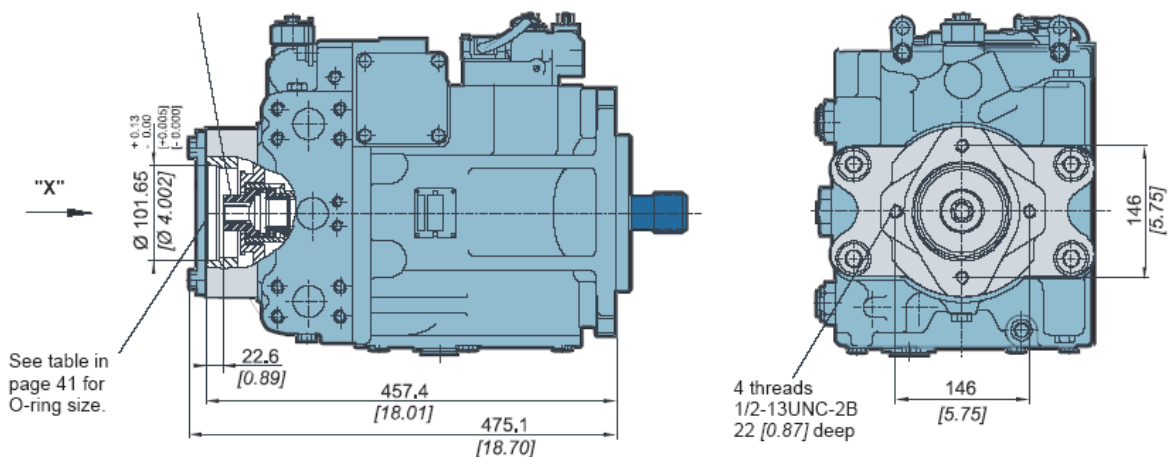


**SAE E (option EF), Twin ports**

Coupling spline data:  
 Pitch diameter= 41.275 [1.625]  
 Pressure angle= 30°  
 Number of teeth= 13  
 Pitch= 8/16  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline= 25.9 [1.02]


**SAE B-B (option BB), Twin ports**

Coupling spline data:  
 Pitch diameter= 23.8125 [0.9375]  
 Pressure angle= 30°  
 Number of teeth= 15  
 Pitch= 16/32  
 ANSI B92.1-1970, class 6,  
 fillet root side fit  
 Length of spline= 24.49 [0.96]

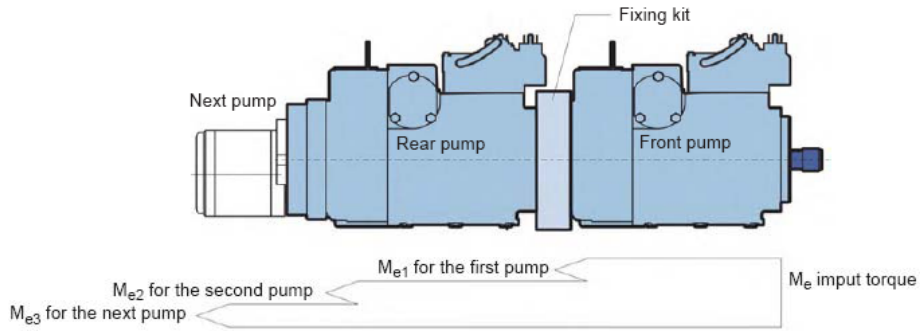


**O-ring size according to flange type**

| Flange type       | O-ring size | O-ring material | P/N        |
|-------------------|-------------|-----------------|------------|
| SAE A             | 82.22x2.62  | FPM 70 shore A  | 001830433B |
| SAE B and SAE B-B | 94.92x2.62  | FPM 70 shore A  | A25721H    |
| SAE C             | 120.32x2.62 | FPM 70 shore A  | 001830456B |
| SAE D             | 150x3       | FPM 80 shore A  | A19528B    |
| SAE E             | 164.77x2.62 | FPM 80 shore A  | A19530D    |

**OPTIONS**

**Shaft availability and torque ratings**



Torque required by auxiliary pumps is additive. Ensure requirements don't exceed shaft torque ratings.

| Shaft availability and torque ratings Types d'arbres disponibles et couples nominaux N.m [lbf.in] |             |                  |                  |                  |                    |                    |                    |
|---|-------------|------------------|------------------|------------------|--------------------|--------------------|--------------------|
| Shaft description   | Option code | Frame size       |                  |                  |                    |                    |                    |
|   |             | 055              | 075              | 100              | 130                | 180                | 250                |
| 21 teeth 16/32 pitch spline   | C6          | 1130<br>[10 000] | —                | —                | —                  | —                  | —                  |
| 23 teeth 16/32 pitch spline   | C7          | —                | 1580<br>[14 000] | 1580<br>[14 000] | —                  | —                  | —                  |
| 27 teeth 16/32 pitch spline   | C8          | —                | —                | —                | 2938<br>[26 000]   | 2938<br>[26 000]   | 2938<br>[26 000]   |
| 13 teeth 8/16 pitch spline  | F1          | —                | —                | 1810<br>[16 000] | 1810*<br>[16 000]* | 1810*<br>[16 000]* | 1810*<br>[16 000]* |
| 14 teeth 12/24 pitch spline   | S1          | 735<br>[6 500]   | 735<br>[6 500]   | 735*<br>[6 500]* | —                  | —                  | —                  |

— Not available + Not recommended for front pump in tandem configurations

Contact your Poclairn Hydraulics representative for other shafts ends.

| Tandem pump fixing kit |     |   |     |     |     |     |     |         |                   |
|------------------------|-----|---|-----|-----|-----|-----|-----|---------|-------------------|
|                        |     | Front pump  |     |     |     |     |     | Kit     | tightening torque |
|                        |     | 055   | 075 | 100 | 130 | 180 | 250 |         |                   |
| Rear pump              | 055 | 4 x SCREW-HEX HD, 1/2-13UNC X 1.14 GRADE 5 (ANSI B18.2.1, SAE J429)<br>+ 4 x WASHER DIN8916-13 C45 + 1 x O-RING 120.32x2.82 N-FPM80                         |     |     |     |     |     | A19516N | 100 N.m           |
|                        | 075 |   |     |     |     |     |     |         |                   |
|                        | 100 |   |     |     |     |     |     |         |                   |
|                        | 130 | Not applicable  |     |     |     |     |     | A19517P | 360 N.m           |
|                        | 180 |   |     |     |     |     |     |         |                   |
|                        | 250 |   |     |     |     |     |     |         |                   |
|                        |     | 4 x SCREW-HEX HD, 3/4 -10 UNC X 2.1/4 GRADE 5 (ANSI B18.2.1, SAE J429) + 4 x WASHER- 797 X 1.281 X .184 HARDENED 25-35 HRC + 1 x O-RING 150.00x3.00 N-FPM80 |     |     |     |     |     | A19519R |                   |



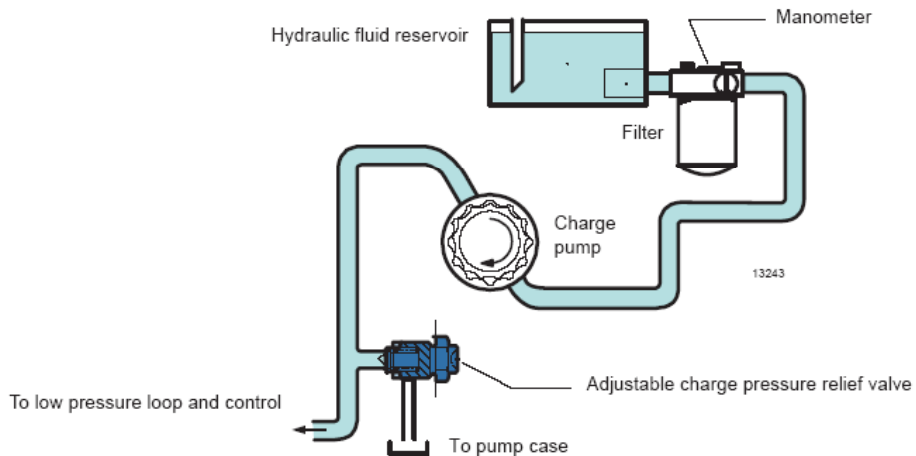


### Filtration options

#### Suction filtration – option S

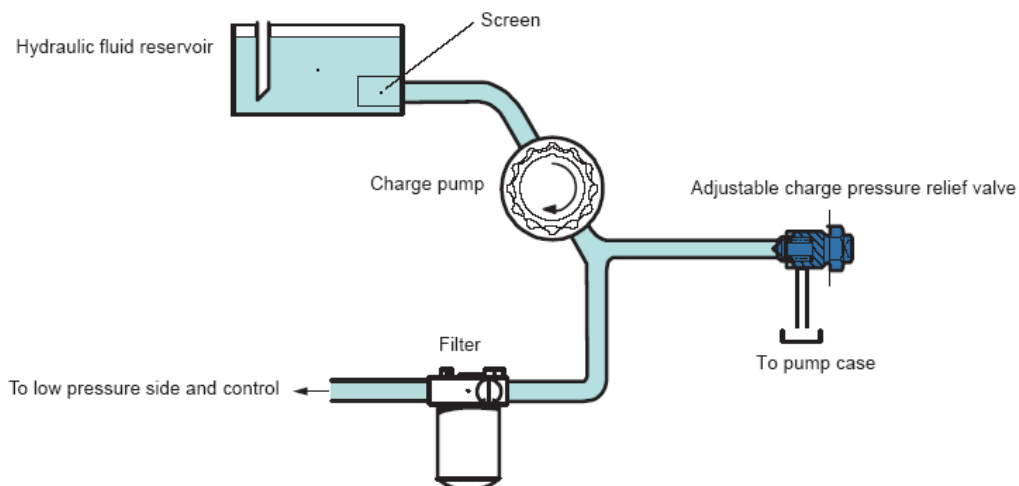
The suction filter is placed in the circuit between the reservoir and the inlet to the charge pump, as shown below.

The use of a filter contamination monitor is recommended.



#### Charge pressure filtration – option R, T, P, and L

The pressure filter can be mounted directly on the pump or mounted remotely for ease of servicing. A 100-125  $\mu\text{m}$  mesh screen, located in the reservoir or the charge inlet line, is recommended when using charge pressure filtration. This system requires a filter capable of withstanding charge pressure.



### High pressure relief valves

When system pressure exceeds the setting of the valve, it passes oil from the high pressure system loop to the low pressure system loop.

#### Bypass Function

In some applications it is desirable to bypass fluid around the variable displacement pump when pump shaft rotation is either not possible or not desired. For example, an inoperable vehicle may be moved to a service or repair location or winched onto a trailer without operating the prime mover. To provide for this, P90 pumps are designed with a bypass function.

The bypass is operated by mechanically rotating the bypass hex on both multifunction valves three (3) turns counterclockwise (CCW). This connects working loop A and B and allows fluid to circulate without rotating the pump and prime mover.



**Bypass valves are intended for moving a machine or vehicle for very short distances at very slow speeds. They are NOT intended as tow valves.**

### Speed sensor

An optional speed sensor for direct measurement of speed is available. This sensor may also be used to sense the direction of rotation.

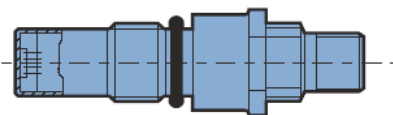
A special magnetic ring is pressed onto the outside diameter of the cylinder block and a Hall effect sensor is located in the housing. The sensor accepts supply voltage and outputs a digital pulse signal in response to the speed of the ring. The output changes its high/low state as the north and south poles of the permanently magnetized speed ring pass by the face of the sensor. The digital signal is generated at frequencies suitable for microprocessor based controls. The sensor is available with M12 connector (4 pins).

| Specifications             |                               |
|----------------------------|-------------------------------|
| P/N                        | A21674J                       |
| Supply voltage*            | 4.5 to 8.5 VDC                |
| Supply voltage (regulated) | 15 VDC max.                   |
| Required current           | 12 mA at 5 VDC, 1 Hz          |
| Max. current               | 20 mA at 5 VDC, 1 Hz          |
| Max. frequency             | 15 kHz                        |
| Voltage output (high)      | Supply -0.5 V min.            |
| Voltage output (low)       | 0.5 V max.                    |
| Temperature range          | -40° to 110°C [-40° to 230°F] |

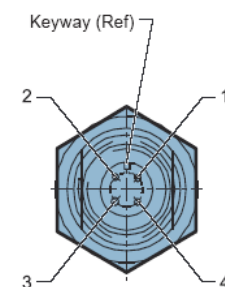
\* Do not energize the 4.5 to 8.5 VDC sensor with 12 VDC battery voltage. Use a regulated power supply. If you need to energize the sensor with battery voltage, contact your Poclairn Hydraulics representative for a special sensor.

|                      | Pulse frequency |     |     |     |     |     |
|----------------------|-----------------|-----|-----|-----|-----|-----|
|                      | Frame size      |     |     |     |     |     |
|                      | 055             | 075 | 100 | 130 | 180 | 250 |
| Pulse per revolution | 52              | 58  | 63  | 69  | 77  | 85  |

### M12 connector (4 pins)



| Pin | Function | Colour |
|-----|----------|--------|
| 1   | Supply   | Brown  |
| 2   | NC       | White  |
| 3   | Signal   | Blue   |
| 4   | Ground   | black  |



|   |         |
|---|---------|
| Mating connector                                  | P/N     |
| Cable with right angle M12 connector (length 5 m) | A04999J |
| Cable with straight M12 connector (length 5 m)    | A07468S |



**Charge Pump**

Charge flow is required on all P90 pumps applied in closed circuit installations. The charge pump provides flow to make up internal leakage, maintain a positive pressure in the main circuit, provide flow for cooling and filtration, replace any leakage losses from external valving or auxiliary systems, and to provide flow and pressure for the control system.

Many factors influence the charge flow requirements. These factors include system pressure, pump speed, pump swashplate angle, type of fluid, temperature, size of heat exchanger, length and size of hydraulic lines, control response characteristics, auxiliary flow requirements, hydrostatic motor type, etc.

Unusual application conditions may require a more detailed review of charge pump sizing. Charge pressure must be maintained at a specified level under all operating conditions to prevent damage to the transmission. Poclain Hydraulics recommends testing under actual operating conditions to verify this.

**Charge pump sizing/selection**

In most applications a general guideline is that the charge pump displacement should be at least 10% of the total displacement of all components in the system. Unusual application conditions may require a more detailed review of charge flow requirements.

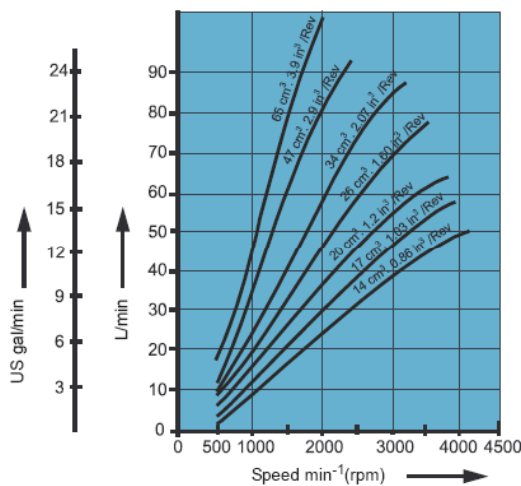
System features and conditions which may invalidate the 10% guideline include (but are not limited to):

- Continuous operation at low input speeds (< 1500 min<sup>-1</sup> (rpm))
- High shock loading
- Excessively long system lines (> 3m [9.8 ft])
- Auxiliary flow requirements
- Use of low speed high torque motors

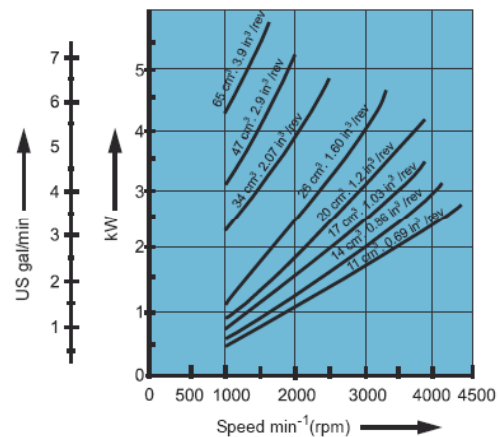
Contact your Poclain Hydraulics representative for application assistance if your application includes any of these conditions.

| Available charge pump sizes and speed limits |  |                                     |
|--|--|-------------------------------------|
| Option code                                  | Displacement cm <sup>3</sup> /rev [in <sup>3</sup> /rev] | Rated speed min <sup>-1</sup> (rpm) |
| B  | 11 [0.68]  | 4200                                |
| C  | 14 [0.86]  | 4200                                |
| D  | 17 [1.03]  | 3900                                |
| E  | 20 [1.20]  | 3600                                |
| F  | 26 [1.60]  | 3300                                |
| G  | 26 [1.60]  | 3100 (130 cm <sup>3</sup> pump)     |
| H  | 34 [2.07]  | 3100                                |
| J  | 47 [2.86]  | 2600                                |
| K  | 65 [3.96]  | 2300                                |

**Charge pump output flow**



**Charge pump power requirements**



Charge pump flow and power curves

- : Charge pressure: 20 bar
- : Case drain: 80 °C (8.2 cSt)
- : Reservoir temperature: 70 °C (11 cSt)

- [290 PSi]
- 180 °F (53 SUS)
- 160 °F (63 SUS)



### Auxiliary Mounting Pads

| Auxiliary mounting pads specifications |             |                         |                                      |                              |
|--|-------------|-------------------------|--------------------------------------|------------------------------|
| Mounting pad size                      | Option code | Internal spline size    | Minimum spline engagement<br>mm [in] | Rated torque<br>N.m [lbf.in] |
| SAE A                                  | AB          | 9 teeth<br>16/32 pitch  | 13.5<br>[0.53]                       | 107<br>[947]                 |
| SAE B                                  | BC          | 13 teeth<br>16/32 pitch | 14.2<br>[0.56]                       | 256<br>[2 265]               |
| SAE B-B                                | BB          | 15 teeth<br>16/32 pitch | 16.1<br>[0.63]                       | 347<br>[3 071]               |
| SAE C                                  | CD          | 14 teeth<br>12/24 pitch | 18.3<br>[0.72]                       | 663*<br>[5 868]*             |
| SAE D                                  | DE          | 13 teeth<br>8/16 pitch  | 20.8<br>[0.82]                       | 1 186<br>[10 500]            |
| SAE D                                  | DG          | 27 teeth<br>16/32 pitch | 27.0<br>[1.06]                       | 2 236<br>[19 790]            |
| SAE E                                  | EF          | 13 teeth<br>8/16 pitch  | 20.8<br>[0.82]                       | 1 637<br>[14 489]            |
| SAE E                                  | EG          | 27 teeth<br>16/32 pitch | 27.0<br>[1.06]                       | 2 236<br>[19 790]            |

\* For the 055 pump the rated torque is limited to 445 N.m[3 830 lbf.in]

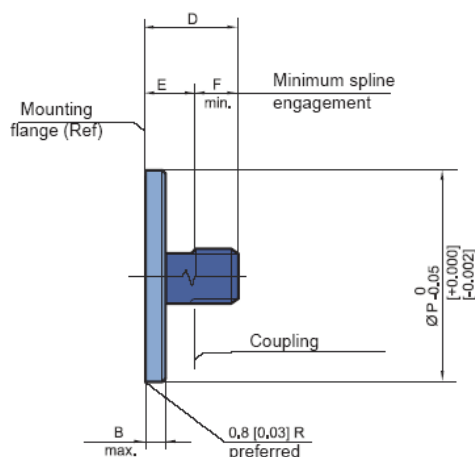
#### Mating pump requirements

The accompanying drawing provides the dimensions for the auxiliary pump mounting flange and shaft.

Pump mounting flanges and shafts with the dimensions noted below are compatible with the auxiliary mounting pads on the P90 pumps.

| Auxiliary pump dimensions |         |              |              |             |             |             |
|---------------------------|---------|--------------|--------------|-------------|-------------|-------------|
| Flange size               | Units   | P diameter   | B maximum    | D           | F minimum   |             |
| SAE A                     | mm [in] | 82.5 [3.25]  | 7.4 [0.29]   | 32 [1.26]   | 13.5 [0.53] |             |
| SAE B                     |         | 101.6 [4.00] | 10.7 [0.42]  | 41 [1.61]   | 14.2 [0.56] |             |
| SAE B-B                   |         | 101.6 [4.00] | 10.7 [0.42]  | 46 [1.81]   | 16.1 [0.63] |             |
| SAE C                     |         | 127.0 [5.00] | 14.3 [0.56]  | 56 [2.20]   | 18.3 [0.72] |             |
| SAE D                     |         | 152.4 [6.00] | 14.3 [0.56]  | 75 [2.95]   | 20.8 [0.82] |             |
| SAE E                     |         | 13 teeth     | 165.1 [6.50] | 18.0 [0.71] | 75 [2.95]   | 20.8 [0.82] |
| SAE E                     |         | 27 teeth     | 165.1 [6.50] | 18.0 [0.71] | 75 [2.95]   | 27.0 [1.06] |

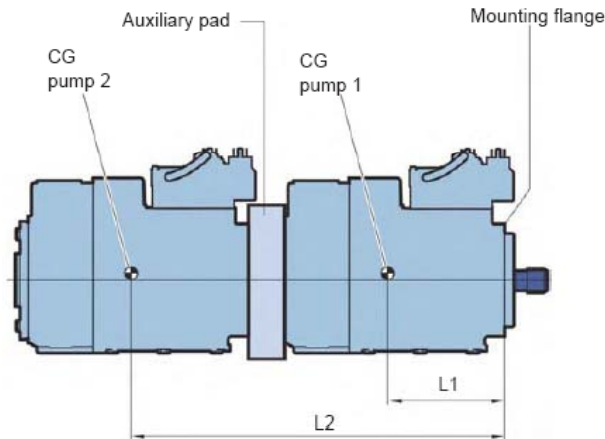
#### Auxiliary pump mounting flange and shaft



## Mounting Flange Loads

Adding tandem mounted auxiliary pumps and/or subjecting pumps to high shock loads may result in excessive loading of the mounting flange. The overhung load moment for multiple pump mounting may be estimated as shown in the accompanying figure.

### Overhung load example



### Estimating overhung load moments

$W$  = Weight of pump (kg)

$L$  = Distance from mounting flange to pump center of gravity (m) (refer to pump installation drawings)

$$M_R = G_R (W_1 L_1 + W_2 L_2 + \dots + W_n L_n)$$

$$M_S = G_S (W_1 L_1 + W_2 L_2 + \dots + W_n L_n)$$

Where:

$M_R$  = Rated load moment (N.m)

$M_S$  = Shock load moment (N.m)

$G_R$  = Rated (vibratory) acceleration (G's) \* (m/sec<sup>2</sup>)

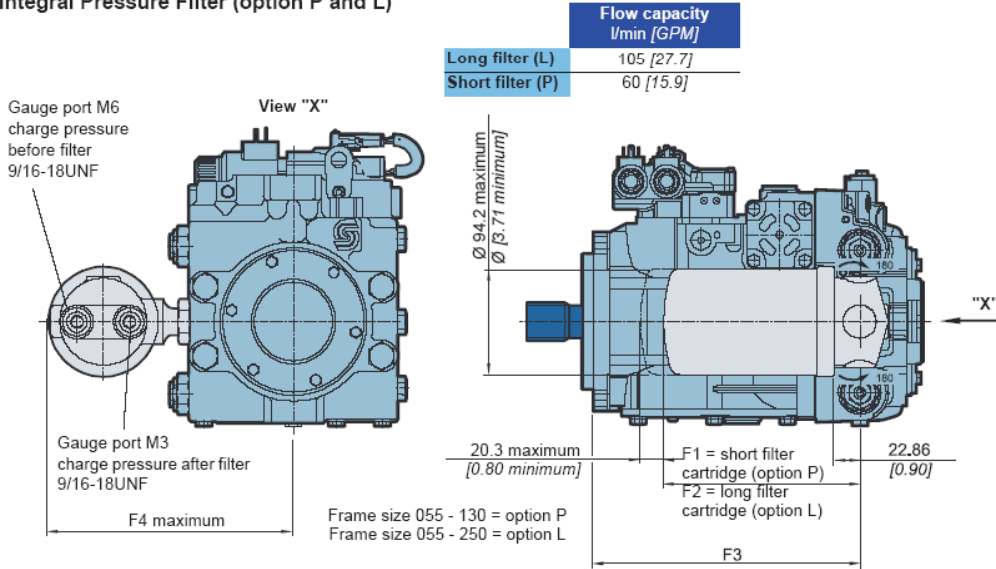
$G_S$  = Maximum shock acceleration (G's) \* (m/sec<sup>2</sup>)

\* Calculations will be carried out by multiplying the gravity ( $g = 9.81 \text{ m/sec}^2$ ) with a given factor. This factor depends on the application.

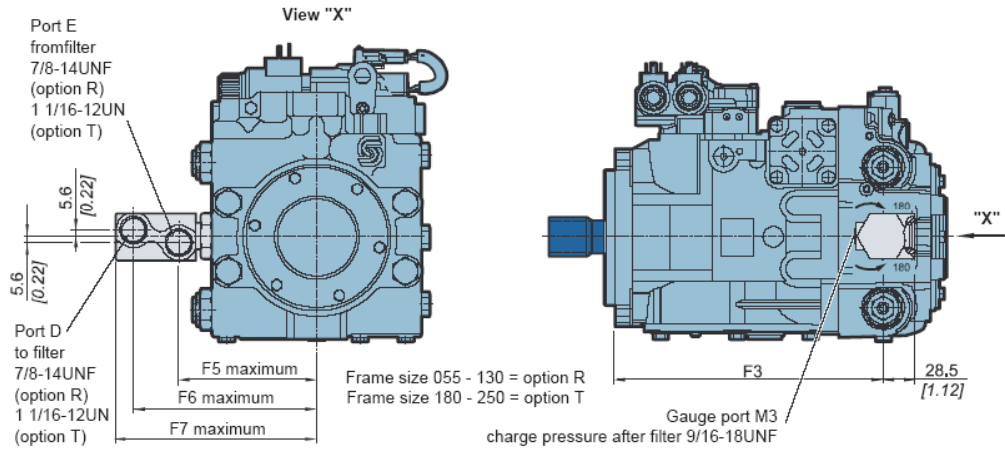
Allowable overhung load moment values are shown in the accompanying table. Exceeding these values requires additional pump support.

| Allowable overhung load moments |                                     |  |
|---------------------------------|-------------------------------------|--|
| Frame size                      | Rated moment ( $M_R$ ) N.m [lbf.in] | Shock load moment ( $M_S$ ) N.m [lbf.in] |
| 055                             | 1580 [14 000]                       | 5650 [50 000]                            |
| 075                             | 1580 [14 000]                       | 5650 [50 000]                            |
| 100                             | 1580 [14 000]                       | 5650 [50 000]                            |
| 130                             | 3160 [28 000]                       | 10 730 [95 000]                          |
| 180                             | 6070 [54 000]                       | 20 600 [182 000]                         |
| 250                             | 6070 [54 000]                       | 20 600 [182 000]                         |

**Integral Pressure Filter (option P and L)**



**Remote pressure – without filter (option R and T)**



| Dimensions mm [in] |              |               |               |              |              |              |              |
|--------------------|--------------|---------------|---------------|--------------|--------------|--------------|--------------|
| Frame size         | F1           | F2            | F3            | F4 max.      | F5 max.      | F6 max.      | F7 max.      |
| 055                | 174.5 [6.87] | 262.6 [10.34] | 240.9 [9.49]  | 209.6 [8.25] | 114.3 [4.50] | 154.3 [6.07] | 169.6 [6.68] |
| 075                | 174.5 [6.87] | 262.6 [10.34] | 253.2 [9.97]  | 214.4 [8.44] | 119.1 [4.69] | 159.1 [6.26] | 174.4 [6.86] |
| 100                | 174.5 [6.87] | 262.6 [10.34] | 280.7 [11.05] | 223.0 [8.78] | 127.7 [5.03] | 167.7 [6.60] | 183.0 [7.20] |
| 130                | 174.5 [6.87] | 262.6 [10.34] | 299.9 [11.81] | 223.0 [8.78] | 137.7 [5.42] | 177.7 [7.00] | 193.0 [7.60] |
| 180                | -            | -             | 327.8 [12.90] | -            | 182.0 [7.16] | 236.8 [9.32] | 259.2 [10.2] |
| 250                | -            | -             | 342.8 [13.49] | -            | 182.0 [7.16] | 236.8 [9.32] | 259.2 [10.2] |